



VOLUME 7

Bisley has a heritage of more than 60 years and has long been regarded as one of Australia's most trustworthy, solid and honest brands. The company began trading around 1950 when founders Emery Rusti and Alex Menczel commenced dabbling in the garment business. John Woods was the first General Manager and only joined after his pig farming enterprise was wiped out with swine fever.

Woods employed Keith Stewart, a leading city agent for men's shirts, and he developed the business to the point where a brand name was required.

One of the popular sayings of the era was 'just the shot' and was used when referring to something that was 'just right' or 'perfect for the occasion'. At that time, because so many men had continued recreational shooting after the war, the world rifle championship was a huge event. It was held annually in England in the town of Bisley, the name was adopted and the tagline 'Bisley - just the shot' was used in early promotional activity. Today the trademark of Bisley is a Boar, which symbolises the strong, resilient nature of the Workwear we make.

BISLEY TODAY
A DIVISION OF GAZAL APPAREL PTY LIMITED

GAZAL

Bisley today encompasses a comprehensive range of Workwear, Safetywear, Protectivewear, Casualwear, and Businesswear for both men and women. It's the competitive pricing, exceptional quality and the reliable accessibility of Bisley that sets it apart from the competition. Bisley is Australia's fastest growing Workwear brand because of the good, old-fashioned values we stand by: quality, value for money, and exceptional service.

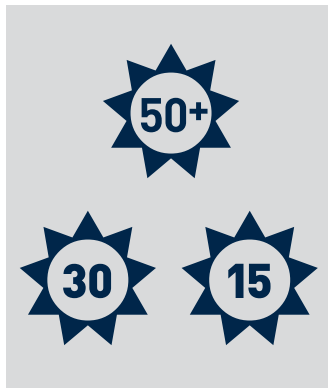
Bisley is a division of Gazal Apparel Pty Ltd, one of the largest clothing companies in Australia. The head office is located just 10 minutes from the Sydney International Airport. The 25,500sqm facility is home to some of Australia's most loved brands...

Van Heusen, Trent Nathan, Calvin Klein Underwear, Midford, Paramount, Fred Bracks, and Bracks.

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KEY GUIDE TO READING ICONS



- **Sun Protection**

The Ultraviolet Radiation transmitted through a fabric to the skin is measured and given a rating of 15 (good protection), 30 (very good protection) or 50+ (excellent protection).

AS/NZS 4399:1996



- **Industrial**

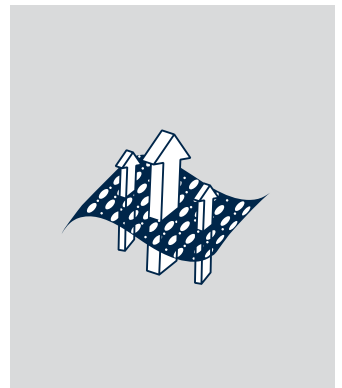
Re-inforced stitching, bartacks, rivets and heavy-duty fabrics mean Bisley Workwear products with this symbol have been developed for industrial environments or work places.



- **Static Control**

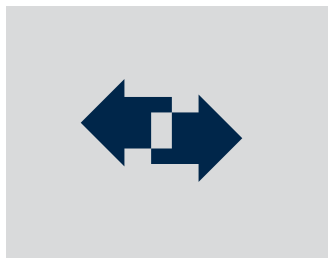
Certain natural fibres do not attract static electricity (static neutral) and therefore reduce the risk of an electric shock to the body. 100% Cotton is the most common static control in garments.

AS/NZS 1020:1995



- **Cool Lightweight**

We recognise the need for developing lightweight, breathable garments and have added mesh ventilation to key perspiration points on some garments.



- **Easy-Fit**

Whether you're an 'in-between' size or you prefer a comfortable stretch for freedom of movement, garments developed with an easy-fit can provide an ergonomic adjustment with no change to look or feel.



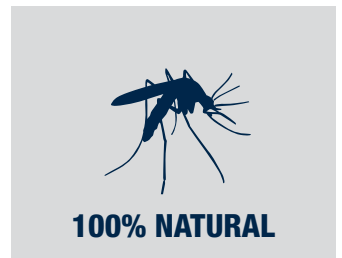
- **Moisture Control**

Hydrophilic garments pull perspiration away from your skin to the outer layer of the fabric where it is able to evaporate faster, leaving your skin fresh and without excessive perspiration.



- **Stain ReGuard**

DuPont, the world leader in fibre and fibre treatment technology use their ingenious stain release technology to provide garments with an easy cleaning solution.



- **Insect Protection**

Bisley Insect Protection permethrin treated garments offer a unique 100 wash guarantee, applied during the fabric process which won't harm you, only the mosquitoes trying to bite. OEKO-TEX 100



- **DuPont™ Kevlar®**

Offering a high strength-to-weight ratio (about 5 times that of steel with the same weight), Kevlar® is able to reduce the risks associated with cutting, snagging and tearing of fabrics.



- **Invista™ Cordura®**

Some Bisley Workwear garments have Cordura® Incorporated into them to enhance tear and abrasion resistance, due to the high quality, resilient Nylon yarns used to create it.



- **3M Reflective Tape**

Bisley Workwear stocks garments with two grades of the internationally recognised 3M Retroreflective Tape: 8910 for general domestic washing and safety use, and 8935 for flame resistant garments.

AS/NZS 1906.4:2010

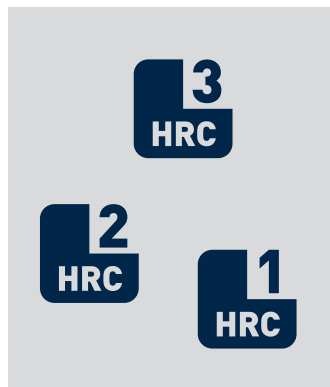


- **Anti-Bacterial**

Sanitized Silver effectively damages the cell membranes of bacteria and inhibits their growth. In addition, it hinders the reproduction of the bacteria responsible for odour development.

OEKO-TEX 100

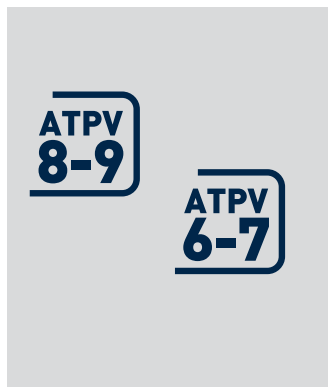
KEY GUIDE TO READING ICONS



- **HRC**

The Hazard Risk Category (HRC) outlines the APTV requirement and the clothing types required to offer specific flame resistant protection.

NFPA 70E



- **ATPV Rating**

The minimum incident energy (in Calories per cubic centimetre) that protective equipment can be exposed to and to prevent the onset of a second-degree burn.

NFPA 70E



- **Flame Resistant**

Garments made with fabrics that self-extinguish when the source of ignition is removed. The most commonly used test method is ASTM D6413.

ASTM D6413



- **Water Resistant Fabric**

Water resistant membranes are often added to the reverse side of rainwear fabrics to ensure that no water can penetrate from outside, keeping you dry in wet weather.

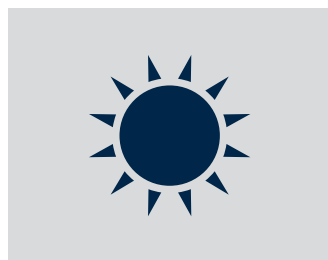
AS 2001.2.18-1987



- **High Visibility Material**

Bisley Safetywear High Visibility garments are developed to be seen in high-risk environments and protect you from work place hazards.

AS/NZS 1906.4:2011



- **Hi-Vis Day Only**

Day (D) Only garments are developed to be worn during the day time only and never at night. Hi-Vis colours are used to ensure you're seen in high-risk environments.

AS/NZS 4602.1:2011



- **Hi-Vis Day or Night**

Day/ Night (D/N) garments are developed to be worn both during the day and also at night. Hi-Vis colours accompanied with retroreflective taping offer maximum protection.

AS/NZS 4602.1:2011



- **Hi-Vis Night Only**

Night (N) Only garments are developed to be worn during the night time only as the retroreflective taping offers visibility from vehicle headlights.

AS/NZS 4602.1:2011



- **coldblack®**

Bisley Heat Management garments treated with coldblack® technology reduce the absorption of heat rays from the sun, particularly in dark colours, keeping you cooler in hot weather.



- **New Engineered Fit**

As a measure to continually improve on our range, we've listened to feedback, re-visited, and re-engineered the fit on some garments to improve on comfort, freedom of movement and quality.



- **Add Tape**

You can now locally add 3M retroreflective tapes to several stock products as a value-add service. This is completed as a Custom Made Product and delivered to you quickly, without the fuss of indent ordering.



- **New Product**

We've highlighted which products are new, compared to Volume 6 of our catalogue so that you can easily note great new products you might like to check out. New products are developed after years of research from consumer feedback.

FEATURES & BENEFITS

BISLEY PRODUCTS UNDER THE MICROSCOPE



- **Structured Collar**

A two piece collar with separate collar stand and top collar piece. The outer pieces of the collar are fused for extra support and easy-ironing.



- **Pen Division**

Stitched or bartacked pen division to fit one or more pens, usually a feature on the left chest pocket, it prevents pens from swimming around in your pockets.



- **Half Closed Front**

The lower half of the garment does not have an opening from the front or back, meaning there's less chance for snagging or risk of skin being exposed and being a conductor of static electricity.



- **Pleat**

A double or multiple fold stitched into a seam of the garment. A pleat allows you extra room for movement when stretching and reaching.



- **Ventilated Mesh Back**

Large mesh panelling in the upper back area to allow increased air-flow over the back, neck and shoulders in hot climates.



- **Underarm Ventilation**

Ventilation under both armholes that allows cross-flow air movement right around the body and where you perspire the most.



- **Adjustable Sleeve Cuff**

A double button design which allows the sleeve cuff to be adjusted to a tighter or looser fit, depending on your requirements.



- **Gusset Cuff**

A fully enclosed sleeve cuff design which allows maximum protection to your wrists when open or closed, reducing the risk of skin conducting static electricity or general snagging on equipment.



- **YKK**

The world's largest zipper manufacturer provides Bisley with the highest quality zippers which stand the test of time in heavy-duty industrial workwear.



- **Reinforced Stitching**

Previously produced to the Australian Standard for Industrial Clothing (AS2919-1987, now defunct), Bisley Workwear garments use re-inforced stitching on seams, including bartacking, twin-needle top stitching and triple-stitching.



- **Hydrophilic**

Hydrophilic fibres draw moisture away from the skin with either a mechanical or chemical process and transfer them to the outer layer of fabric where they can evaporate faster.



- **Water Resistant**

Bisley Workwear rainwear provides water resistant features such as seam-sealing, water-proof fabrics with PU or PVC backings, and water-proof zippers.

FEATURES & BENEFITS

BISLEY PRODUCTS UNDER THE MICROSCOPE



- **Preshrunk**

All Bisley Workwear Cotton fabrics are pre-washed twice to ensure that your garments don't shrink in the wash. Our quality control department frequently tests our batches of fabric.



- **Cuff Adjusters**

Touch-tape tabs applied to the sleeve cuff provide adjustable closure of the sleeve hem to ensure the desirable, comfortable fit.



- **Quilted Lining**

Stitched in the traditional argyle pattern, the quilted linings on some Bisley Workwear jackets have been insulated with padding to give you thermal protection in cooler climates.



- **Chambray**

A yarn dyed traditional style of producing cotton gives the fabric a raised, natural feel with a coarse, contrast coloured fibre (usually white).



- **Insect Protection**

The Bisley Insect Protection permethrin fabric treatment is applied during the fabric production phase and is guaranteed for up to 100 domestic washes.



- **Anti-Bacterial Treatment**

An anti-bacterial treatment is added to regular cotton and polyamide yarns which inhibits the growth of bacteria responsible for odour or fungi development.



- **Reflective Tape**

Made with advanced glass bead technology, the reflective tapes used by Bisley are flexible, static control, hard wearing and highly reflective for use in environments where safety is key.



- **Cotton Drill**

A heavy-weight, all natural twill that has a strong, diagonal weave which reduces the risk of tearing and the build-up of soil on the surface. Drill is the most common workwear fabric used.



- **Poplin**

A traditional shirting fabric with a smooth, clean finish, it can be easily pressed into a crisp, flat surface.



- **Oxford Weave**

A basketweave structured fabric which is used to make traditional button-through dress or casualwear shirts. It's light texture keeps you feeling cooler in warmer climates.



- **Spare Button**

All Bisley Workwear shirts and most pants have a spare button included so you can get the maximum usage out of your clothing. Check the side seam, back of the button tab or pant pocket to find your spare button.

AUSTRALIAN STANDARDS

BISLEY PRODUCTS UNDER THE MICROSCOPE



- **AS/NZS 4602.1:2011**

The design of garments for this Standard are based primarily on the needs of workers in situations where vehicles may be approaching them at speed, in time for any necessary safety action to be taken, or any other industrial situation of similar risk levels where workers need to be seen at distance, against a complex visual background, in conditions of poor visibility or where they may appear suddenly in the path of moving plant equipment. Garments designed to AS/NZS 4602.1:2011 must have at least 0.2m² of high visibility fabric (AS/NZS 1906.4:2010) on the front and on the back to meet the Day and/ or Day/ Night Standard. Garments designed to AS/NZS 4602.1:2011 for Day/ Night or Night Standard must have a compliant retroreflective taping configuration in, what is commonly known as, a 'H' pattern or 'Hoop' Pattern. High visibility material must encircle the upper body, underarm ventilation panels must be no more that 10cm wide x 10cm high.



- **AS/NZS 1906.4:2010**

Bisley Safetywear garments use High Visibility materials tested to Australian Standard 1906.4:2010 which outlines the requirements for fluorescent capabilities and the chromaticity reading to ensure that bright colours are within the required colour range. Our high quality tapes and fabrics are tried and tested to this standard to ensure you're protected in High Risk situations.



- **AS 2001.2.18-1987**

This garment has a water-repellent or water-resistant coating which stops moisture from reaching the wearer in wet-weather conditions. Bisley Workwear 'water-proof' garments have been tested to the Australian Standard AS 2001.2.18:1987 and the fabric has been deemed compliant when no water has passed through it over an 18hour period.



- **ISO 14184-1.1998**

The fabrics used in Bisley Workwear garments are tested regularly to ensure that naturally created formaldehyde levels are kept to the safe minimum standard set out by the ACCC (Australian Competition & Consumer Commission). All fabrics used are tested in accordance with ISO 14184-1:1998 - an International Standard created to provide manufacturers a benchmark for calculating the levels of formaldehyde in textiles. You can be rest assured, your Bisley Workwear garments are safe from skin irritations caused by formaldehyde.

INTERNATIONAL STANDARDS

BISLEY PRODUCTS UNDER THE MICROSCOPE



- **AS/NZS 1020:1995**

At Bisley Workwear, we work hard to reduce the amount of static electricity your body conducts by offering a large range of natural cotton fibre products. Our 100% Cotton Workwear naturally avoids the generation of static electricity by remaining neutral, therefore increasing wearer comfort.

If the wearer is prone to dry skin, especially in Winter months, it is strongly recommended that 100% Cotton Workwear is worn against the skin. Synthetic undergarments may counteract this advantage so, where possible, we recommend the wearing of natural fibre undergarments.

Garments with this symbol comply to AS/NZS 1020:1995 as attributing to controlling undesirable static electricity.



- **AS/NZS 2392:1999**

Bisley Workwear always opts for the best solution for washing your professional Workwear, so you can be guaranteed ease of access to labels and clear care instructions. Our labelling for clothing complies to AS/NZS 2392:1999.

- **AS/NZS 2622:1996**

Bisley Workwear garments meet the requirements of AS/NZS 2622:1996 which outlines the Australian Standard for labelling of fibre content in textile products. All garments include the composition of the materials used, in descending order of the greatest proportion.

- **AS/NZS 1957:1998**

Bisley Workwear garments adhere to AS/NZS 1957:1998, an Australian and New Zealand Standard which outlines the information needed to ensure proper care of the garment.

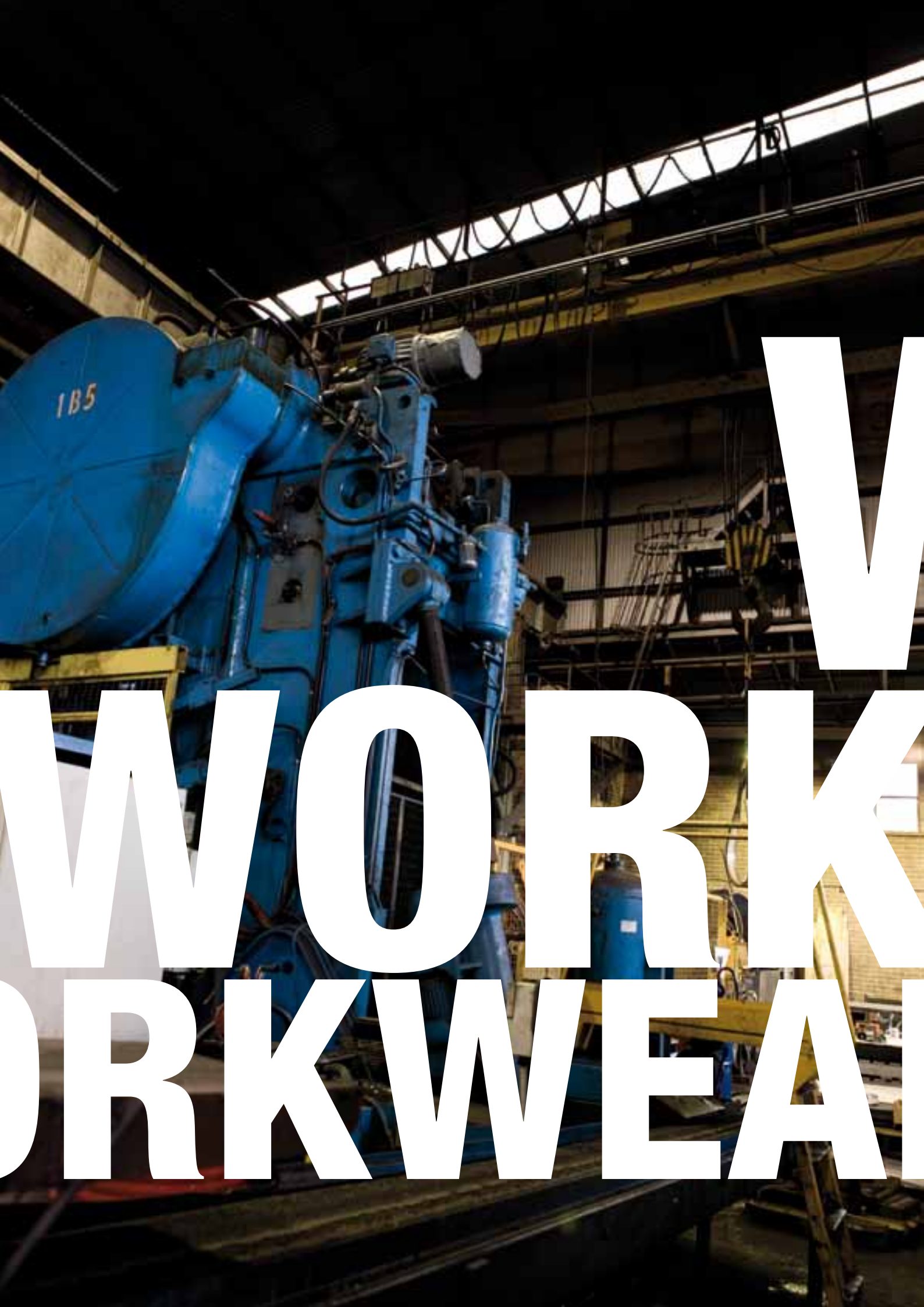
- **ASTM D5489-07**

For ease of care, this garment has care symbols to eliminate language barriers in garment cleaning. These symbols are included to comply with United States of America Standard ASTM D5489-07.



- **AS/NZS 4399:1996**

Bisley Workwear garments that comply to this standard provide protection against ultraviolet radiation transmitted from the sun, tested in accordance with Australian Standard AS/NZS 4399:1996. The sun protection rating shown is rated at: Good Protection (UPF 15, 20), Very Good Protection (25, 30, 35) or Excellent Protection (40, 45, 50, 50+). Only areas of the body which are covered by material are protected. Where the most effective sun protection is required, we recommend a garment which covers the full arm and leg area and has a sun protection rating of UPF 50+.



WORKWEAR

WORKWEAR





ORIGINAL COTTON DRILL SHIRT Short Sleeve

BS1433

Features

- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat
- 2 piece structured collar
- Contrast natural coloured buttons

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Navy (BPCT), Khaki (BCDR), Bottle (BGRG), Black (BBLK)



CLOSED FRONT COTTON DRILL SHIRT Short Sleeve

BSC1433

Features

- Half closed button front placket
- 2 cargo chest pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- Triple stitched seams for extra durability
- 2 piece structured collar
- Contrast natural coloured buttons

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Khaki (BCDR), Navy (BPCT), Bottle (BGRG)



COOL LIGHTWEIGHT DRILL SHIRT Short Sleeve

BS1893

Features

- 2 ventilated mesh back panels for airflow
- Underarm mesh ventilation for breathability
- 2 button down chest pockets
- Left chest pocket with pen division
- 2 piece structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Mesh Ventilation

Sizes

- S - 6XL

Colours

- Navy (BPCT), Khaki (BCDR)



PERMANENT PRESS SHIRT Short Sleeve

BS1526

Features

- 2 piece structured collar
- 2 button down flap pockets
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- Lightweight fabric

Fabric

- 65% Polyester/ 35% Cotton Solid Dyed Poplin 110gsm

Sizes

- XS - 6XL

Colours

- Sky (BPLB), Sand (BPEY), Metallic Blue (BBID), White (BWHT), Midnight (BDKN)





EPAULETTE SHIRT Short Sleeve

B71526

Features

- Button down shoulder epaulettes
- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- 2 piece structured collar
- Lightweight fabric

Fabric

- 65% Polyester/ 35% Cotton Solid Dyed Poplin 110gsm

Sizes

- XS - 4XL

Colours

- Sky (BPLB), White (BWHT)



**NEW
ENGINEERED
FIT**



**IN STOCK
OCT. 2011**

**IN STOCK
OCT. 2011**

POLO SHIRT Short Sleeve

BK1290

Features

- Rib knit collar
- Left chest pocket with pen division
- 3 button front placket
- Comfort neck tape

Fabric

- 65% Polyester/ 35% Cotton Pique Knit 180gsm

Sizes

- XS - 3XL

Colours

- Navy (BPCT), Black (BBLK)





**OUR DOUBLE WASHED
PRESHRUNK GARMENTS COME
READY TO WEAR.**

All products feature reinforced pockets and stitching, giving you the most durable workwear to get the job done.





ORIGINAL COTTON DRILL SHIRT Long Sleeve

BS6433

Features

- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat
- 2 piece structured collar
- Contrast natural coloured buttons
- Buttoned, adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Black (BBLK), Bottle (BGRG), Khaki (BCDR), Navy (BPCT)



CLOSED FRONT COTTON DRILL SHIRT Long Sleeve

BSC6433

Features

- Half closed button front placket
- 2 cargo chest pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- Triple stitched seams for extra durability
- 2 piece structured collar
- Contrast natural coloured buttons
- Buttoned, adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL
- XS - 6XL (Royal Only)

Colours

- Royal (BVCB), Khaki (BCDR), Navy (BPCT), Bottle (BGRG)



WE'VE GOT STANDARDS.

Our garments are tested to Australian, New Zealand and International Standards so your garments are high quality and keep you safe.



GUSSET CUFF CARGO DRILL SHIRT Long Sleeve

BSC6679G

Features

- Half closed button front placket
- Full gusset sleeve cuff for protection
- 2 cargo chest pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- Triple stitched seams for extra durability
- 2 piece structured collar
- Contrast natural coloured buttons

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Navy (BPCT)



Upper back ventilated mesh panelling provides rapid airflow to core body areas, keeping you cool

Hidden arm vents allow air to circulate into your sleeves and to your chest



COOL LIGHTWEIGHT DRILL SHIRT Gusset Cuff Long Sleeve

BS6893

Features

- 2 ventilated mesh back panels for airflow
- Under arm mesh ventilation for breathability
- 2 button down chest pockets
- Left chest pocket with pen division
- 2 piece structured collar
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Mesh Ventilation

Sizes

- S - 6XL

Colours

- Navy (BPCT), Khaki (BCDR)



INDUSTRIAL



STATE CONTROL



COOL LIGHTWEIGHT

Reinforced, twin-needle stitching on side seams increase durability

100% natural, lightweight cotton fibres prevent heat build up during hot weather

BREATHING EASY.

Cool Lightweight garments have large ventilation areas which allow air to circulate over your skin, keeping you cooler and feeling fresh. We combine the durability of Cotton Drill with advanced venting technology, giving you an all-round practical shirt.





PERMANENT PRESS SHIRT Long Sleeve

BS6526

Features

- 2 piece structured collar
- 2 button down flap pockets
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- Lightweight fabric
- Buttoned, adjustable sleeve cuff

Fabric

- 65% Polyester/ 35% Cotton Solid Dyed Poplin 110gsm

Sizes

- XS - 6XL

Colours

- Sky (BPLB), Midnight (BDKN), White (BWHT), Metallic Blue (BBID), Sand (BPEY)



EPAULETTE SHIRT Long Sleeve

B76526

Features

- Button down shoulder epaulettes
- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- 2 piece structured collar
- Lightweight fabric
- Buttoned, adjustable sleeve cuff

Fabric

- 65% Polyester/ 35% Cotton Solid Dyed Poplin 110gsm

Sizes

- XS - 4XL

Colours

- White (BWHT), Sky (BPLB)



KNIT JUMPER Long Sleeve

BK6455

Features

- V-neck, pull-over style
- Knitted rib neck, armhole, sleeve cuff and waistband
- Fully fashioned knit with no seam stitching

Fabric

- 55% Wool/ 45% Acrylic 360gsm

Sizes

- XS - 4XL

Colours

- Black (BBLK), Navy (BTOE)



**ADD
TAPE
TO THIS
PRODUCT
FOR HI-VIS
SAFETY**



DRILL JACKET Long Sleeve

BK6709

Features

- Cotton quilted lining with insulated padding
- YKK zippered front fastening
- 2 angled side welt pockets
- Internal zip pocket on the left side
- Internal phone pocket on the right side with touch-tape
- Partial elasticated sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 310gsm
- 100% Cotton Preshrunk Lining
- 100% Polyester Padded Insulated Support

Sizes

- S - 6XL

Colours

- Navy (BPCT)





Reflective piping for visibility
in low light situations

NEW
PRODUCT



SOFT SHELL JACKET Water Resistant Fabric

BJ6060

Features

- Water resistant fabric with breathable membrane
- Bonded internal fleece face
- Zippered chest pocket with waterproof zipper
- Zippered waist pockets with waterproof zippers
- Draw cord waist grips close to the body
- Reflective piping along front chest and back
- Internal locker loop for easy storage
- Eyelet ventilation under both sleeves
- Chin guard stops zipper irritation against neck
- Sleeve cuff adjusters reduces water entering over wrist

Fabric

- 94% Polyester/ 6% Spandex 310gsm Soft Shell with Brushed Fleece Bonded Lining

Sizes

- XS - 6XL

Colours

- Black (BBLK), Navy (BPCT)



Underarm eyelet ventilation
to keep airflow circulating
around the body

Waterproof zippers
protect your phone or
other valuables

Water resistant fabric
with breathable
internal membrane



BACK VIEW

Sport panelling to allow
increased freedom of movement
and practical stretch properties





ORIGINAL COTTON DRILL WORK PANT

Single Pleat Front

BP6007

Features

- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets
- 2 angled side pockets
- Coin pocket in waistband
- YKK branded zip front fly

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Navy (BPCT), Khaki (BCDR), Bottle (BGRG)



8 POCKET CARGO PANT

Flat Front

BPC6007

Features

- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 angled side pockets
- 2 side welt pockets
- 2 side cargo pockets with touch-tape flaps
- 2 back flat pockets with touch-tape flaps

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Navy (BPCT), Black (BBLK), Khaki (BCDR), Bottle (BGRG)



COOL LIGHTWEIGHT UTILITY PANT

Flat Front

BP6999

Features

- 2 side angled pockets with right internal fob pocket
- YKK branded zip front fly
- Utility open pocket with touch-tape closure and pen division
- Cargo pocket with gusset touch-tape closure
- Eyelet ventilation between legs
- Double layered knee for extra strength

Fabric

- 100% Cotton Preshrunk Drill 240gsm with High Performance Dye

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Bottle (BGRG), Navy (BPCT), Black (BBLK), Khaki (BCDR)



High Performance Dye for
Long Lasting Colour



COOL LIGHTWEIGHT DRILL PANT Flat Front

BP6899

Features

- 2 side angled pockets with right internal fob pocket
- YKK branded zip front fly
- Utility open pocket with touch-tape closure and pen division
- Cargo pocket with gusset touch-tape closure
- Eyelet ventilation between legs
- Double layered knee for extra strength

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Navy (BPCT)



SUN PROTECTION



INDUSTRIAL



STATIC CONTROL



COOL LIGHTWEIGHT

NEW
ENGINEERED
FIT

IN STOCK
NOV. 2011

IN STOCK
NOV. 2011

PERMANENT PRESS TROUSER With Dupont Stain ReGuard Finish

BP6123D

Features

- Easy-fit adjustable waist
- Coin pocket in waistband
- YKK branded zip front fly
- Single front pleats
- Back welt pockets with button opening
- 2 angled side pockets

Fabric

- 65% Polyester/ 35% Viscose Gabardine 235gsm with Dupont Stain ReGuard Finish

Sizes

- Regular 77-112

Colours

- Navy (BTOE), Black (BBLK)



SUN PROTECTION



STAIN
ReGUARD



ADJUSTABLE
EASY-FIT



WORK SHORT

Single Pleat Front

BSH1007

Features

- Coin pocket in waistband
- YKK branded zip front fly
- 2 angled side pockets
- Single front pleats
- Back patch pockets
- Mobile phone pocket on right side

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 77 - 132

Colours

- Navy (BPCT), Khaki (BCDR), Bottle (BGRG)



8 POCKET CARGO SHORT

Flat Front

BSHC1007

Features

- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 angled side pockets
- 2 side welt pockets
- 2 side cargo pockets with touch-tape flaps
- 2 back flat pockets with touch-tape flaps

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 77 - 132

Colours

- Khaki (BCDR), Navy (BPCT), Bottle (BGRG), Black (BBLK)



RUGBY SHORT

Elastic Waist

BSHRB1007

Features

- Elasticised waistband
- Internal draw cord
- Internal coin pocket front right side
- 2 side pockets
- Single back patch pocket on right side

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 77 - 112

Colours

- Navy (BPCT)



COOL LIGHTWEIGHT UTILITY SHORT

Flat Front

BSH1999

Features

- 2 side angled pockets with right internal fob pocket
- YKK branded zip front fly
- Utility open pocket with touch-tape closure
- Cargo pocket with gusset touch-tape closure
- Eyelet ventilation between legs

Fabric

- 100% Cotton Preshrunk Drill 240gsm with High Performance Dye

Sizes

- 77 - 132

Colours

- Bottle (BGRG), Black (BBLK), Khaki (BCDR), Navy (BPCT)





SIDE TAB SHORT Single Pleat Front

BSH1256

Features

- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 angled side pockets
- Back patch pockets
- Single front pleats

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 77 - 132

Colours

- Navy (BPCT), Khaki (BCDR)



**NEW
ENGINEERED
FIT**



**IN STOCK
NOV. 2011**

**IN STOCK
NOV. 2011**

PERMANENT PRESS SHORT With Dupont Stain ReGuard Finish

BSH1123D

Features

- Easy-fit adjustable waist
- Coin pocket in waistband
- YKK branded zip front fly
- Single front pleats
- Back welt pockets with button opening
- 2 angled side pockets

Fabric

- 65% Polyester/ 35% Viscose Gabardine 235gsm with Dupont Stain ReGuard Finish

Sizes

- 77 - 112

Colours

- Black (BBLK), Navy (BTOE)





CAMO CARGO SHORT Flat Front

BSH1828

Features

- Camouflage print
- YKK branded zip front fly
- 2 angled side pockets
- 2 side cargo pockets with button down flaps
- Hidden zippered pocket on right side

Fabric

- 100% Cotton Preshrunk Canvas 290gsm

Sizes

- 77 - 132 (Natural), 77 - 112 (Olive)

Colours

- Olive (SFON), Natural (SPEY)

**NEW
COLOUR**





ACTION BACK OVERALLS With Elastic Shoulder Straps

BAB0007

Features

- Front metal press stud fastening
- Right chest front security pocket
- Left front chest pen and tool patch pockets
- 2 angled side pockets
- Back right patch pockets
- Rear mobile phone pocket
- Shoulder elastic straps
- Double layer of fabric on knees

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-117

Colours

- Navy (BPCT), Khaki (BCDR)



REGULAR WEIGHT COVERALLS Long Sleeve

BC6007

Features

- Front metal press and cuff stud fastening
- Right front security pocket
- Left front pen and tool patch pockets
- 2 angled side pockets
- Back right patch pockets
- Rear mobile phone pocket
- Double layer of fabric on knees

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-117

Colours

- Navy (BPCT)





NEW
ENGINEERED
FIT



IN STOCK
OCT. 2011

IN STOCK
OCT. 2011

WOMEN'S COTTON DRILL SHIRT Long Sleeve

BL6339

Features

- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- 2 chest pockets with button down flaps
- 2 piece structured collar
- Left pocket with pen division
- Double button sleeve cuff
- Contrast natural coloured buttons

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- 8 - 24

Colours

- Navy (BPCT), Khaki (BCDR)



NEW
ENGINEERED
FIT



WOMEN'S COTTON DRILL WORK PANT Flat Front

BPL6007

Features

- Re-engineered flat front with classically flattering fit
- Mobile phone pocket on right side
- Key loop on front left side
- 2 angled side pockets
- YKK branded zip front fly
- Back patch pockets

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 6 - 24

Colours

- Khaki (BCDR), Navy (BPCT)



NEW
PRODUCT



IN STOCK
NOV. 2011

IN STOCK
NOV. 2011

WOMEN'S LIGHTWEIGHT UTILITY SHORT Flat Front

BSHL1999

Features

- Side slanted pockets with right internal pocket
- YKK branded zip front fly
- Utility open pocket with touch-tape closure
- Cargo pocket with gusset touch-tape closure
- Eyelet ventilation between legs

Fabric

- 100% Cotton Preshrunk Drill 240gsm with High Performance Dye

Sizes

- 6 - 24

Colours

- Navy (BPCT), Khaki (BCDR)







Double panelled, reinforced belt loops with additional bartacks

Invista™ Cordura® patched pockets for increased durability



Left leg patch pocket with phone division, touch-tape tab closure and extra large cargo pocket

RAZAR UTILITY PANT With Invista™ Cordura®

BPU6110

Features

- Invista™ Cordura® patched pockets and knee patches for increased durability
- Back knife/ tool pocket
- Front double layered knee patches with touch-tape openings to insert padding (padding not included)
- Back reinforced patch pockets
- Left leg patch pocket with phone division
- Angled side pockets with durable pocket bags

Fabric

- 100% Cotton Duck Weave 350gsm
- Invista™ Cordura® 100% Nylon with Silicon Wash 500Dx500D

Sizes

- Regular 77 - 112, Stout 92 - 102

Colours

- Navy (BPCT), Khaki (BCDR)



RAZAR UTILITY SHORT With Invista™ Cordura®

BSHU1110

Features

- Invista™ Cordura® patched pockets and knee patches for increased durability
- Back knife/ tool pocket
- Back reinforced patch pockets
- Left leg patch pocket with phone division
- Angled side pockets with durable pocket bags

Fabric

- 100% Cotton Duck Weave 350gsm
- Invista™ Cordura® 100% Nylon with Silicon Wash 500Dx500D

Sizes

- 77 - 132

Colours

- Navy (BPCT), Khaki (BCDR)



INVISTA™ CORDURA® FREQUENTLY ASKED QUESTIONS

- **What is Cordura?**

Originally designed for military use only, Cordura® is a durable, lightweight fabric that offers superior tear resistance, colour retention and abrasion resistance comparable to leather.

- **What does this mean for Bisley Razar Workwear?**

We've included Cordura® fabric into key areas of Bisley Razar Workwear garments, including the knee pads and at pocket stress points to prevent wear and tear over extended periods of time, allowing the garments to be worn in high-use industries and work environments.

- **What are the benefits of Bisley Razar Workwear?**

At Bisley Workwear, we use internationally renowned, branded fabrics and provide them to you at affordable prices. Our modern designs mean you're getting the highest quality, best looking product at often half the price of our competitors. Why pay more?

- **Ready to try Bisley Razar Workwear?**

Get our Razar Utility Pants now at unbeatable prices and see the difference for yourself.

Benefits of Invista™ Cordura®

- Stylish durability and exceptional strength-to-weight ratio
- Resistant to tears, scuffs and abrasions
- Designed for living, built to last
- Brings with it the heritage of the CORDURA® brand which has proven performance in many of the world's toughest environments
- Original classic CORDURA® fabric look
- Over thirty years of trusted rugged performance
- CORDURA® Classic fabrics made with solution dyed yarns are inherently stain resistant and easy to clean
- Air jet textured for high abrasion resistance



CORDURA®





HUMAN MANAGEMENT

HEAT MANAGEMENT ELEMENT KIT

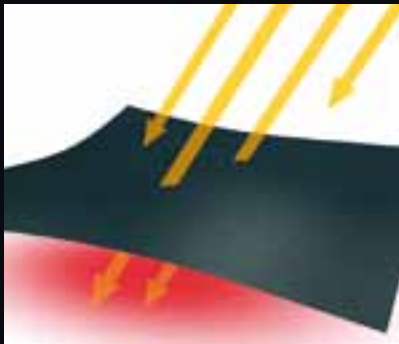


“Reduces heat build-up and provides reliable protection from UV rays.”
Schoeller Technologies AG

In regular workwear garments, dark colours heat up stronger when exposed to direct sunlight compared to light colours.

Bisley Workwear is now offering the technologically advanced **coldblack®** treatment incorporated into the fabric production process.

WITHOUT coldblack®



Dark fabrics without the **coldblack®** treatment **absorb heat**

WITH coldblack®

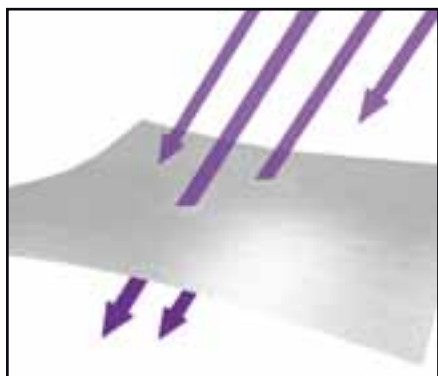


Dark fabrics with the **coldblack®** treatment **reflect heat**

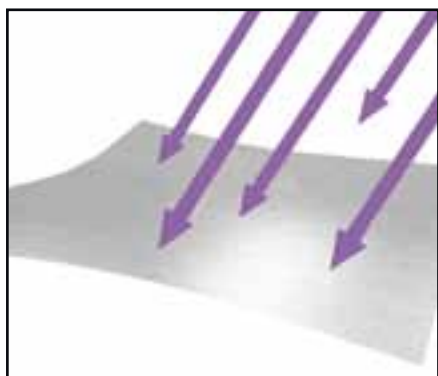


EFFECTIVE HEAT MANAGEMENT WITH **coldblack®** TREATED GARMENTS

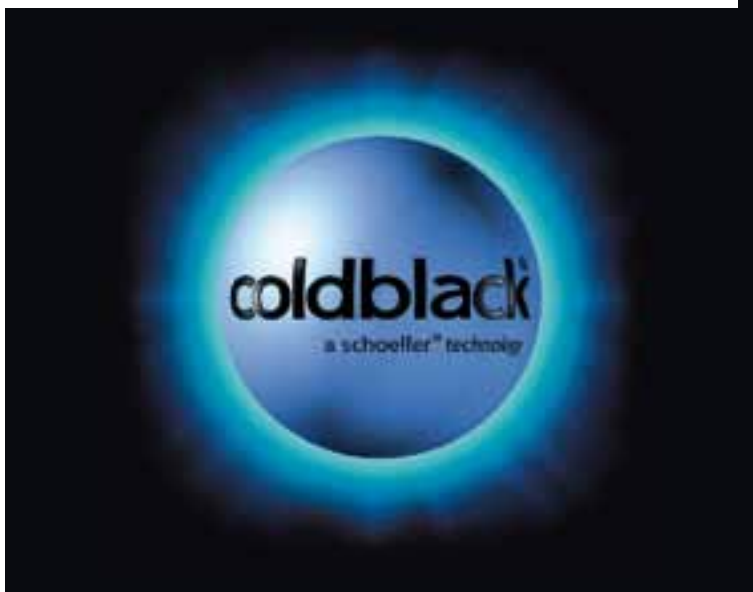
Light coloured fabrics reflect both visible and invisible rays of sunlight, meaning both heat and light. Dark coloured fabrics absorb both types of rays and therefore absorb heat. **coldblack®** reduces this absorption of heat rays, particularly in the case of darker colours, and in all types of textiles. The result is tangibly better heat management because textiles treated with **coldblack®** heat up less in all colours compared with material without a **coldblack®** treatment.



Light coloured fabrics without **coldblack®** allow UV rays to penetrate



Light coloured fabrics with **coldblack®** significantly reduce UV rays from penetration



RELIABLE PROTECTION FROM UV RAYS WITH **coldblack®** TREATED GARMENTS

Many garments worn in the summertime or exposed to the sun offer poor protection from damaging UV rays. The long wave UV-A rays can penetrate deep into the skin and accelerate its aging. The shorter wave and more energy rich UV-B rays penetrate only a few millimeters into the skin and, due to a pigment change, result in long term browning. Without effective UPF protection (Ultraviolet Protection Factor), aggressive oxygen molecules are released which cause sunburn or which can lead to the formation of melanoma.

The **coldblack®** technology guarantees a minimum UPF 30 protection when applied to any fabric in any colour (including white) without affecting the look and feel of the product. As a result, garments with the **coldblack®** treatment can make an effective contribution to protecting against harmful UV rays.



**IN STOCK
JAN. 2012**

coldblack® TREATED DRILL SHIRT Long Sleeve

CBS6433

Features

- coldblack® heat management technology significantly reduces the penetration of UV rays through the fabric to the skin
- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat
- 2 piece structured collar
- Contrast natural coloured buttons
- Buttoned, adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 3XL

Colours

- Navy (BPCT)



SUN PROTECTION



INDUSTRIAL



STATIC CONTROL



**IN STOCK
JAN. 2012**

coldblack® TREATED DRILL SHIRT Closed Front Long Sleeve

CBSC6433

Features

- coldblack® heat management technology significantly reduces the penetration of UV rays through the fabric to the skin
- Half closed button front placket
- 2 cargo chest pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- Triple stitched seams for extra durability
- 2 piece structured collar
- Contrast natural coloured buttons
- Buttoned, adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 3XL

Colours

- Navy (BPCT)



SUN PROTECTION



INDUSTRIAL



STATIC CONTROL

coldblack
a schoeller® technology





coldblack® TREATED DRILL PANT Single Pleat Front

CBP6007

Features

- coldblack® heat management technology significantly reduces the penetration of UV rays through the fabric to the skin
- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets
- Coin pocket in waistband
- YKK branded zip front fly

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112

Colours

- Navy (BPCT)



coldblack® TREATED DRILL CARGO 8 Pocket Flat Front

CBPC6007

Features

- coldblack® heat management technology significantly reduces the penetration of UV rays through the fabric to the skin
- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 angled side pockets
- 2 side welt pockets
- 2 side cargo pockets with touch-tape flaps
- 2 back flat pockets with touch-tape flaps

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112

Colours

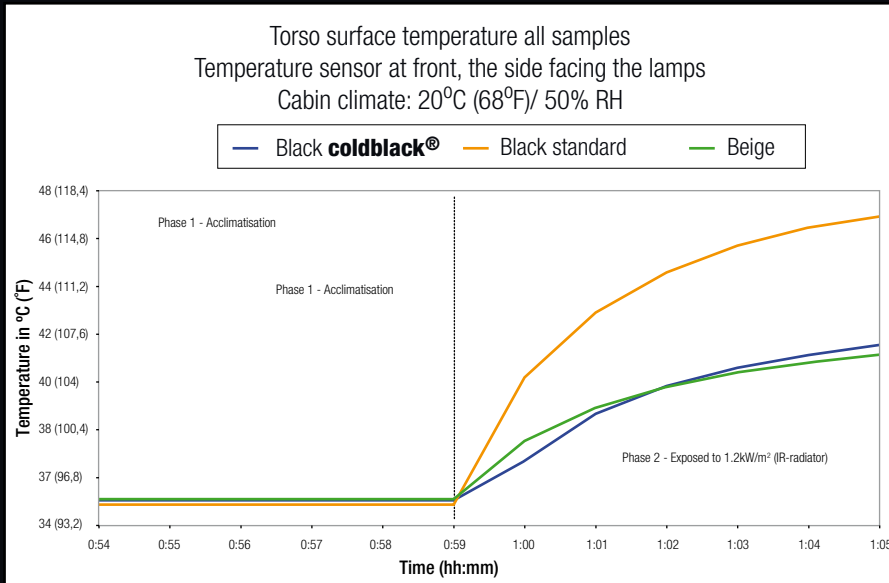
- Navy (BPCT)



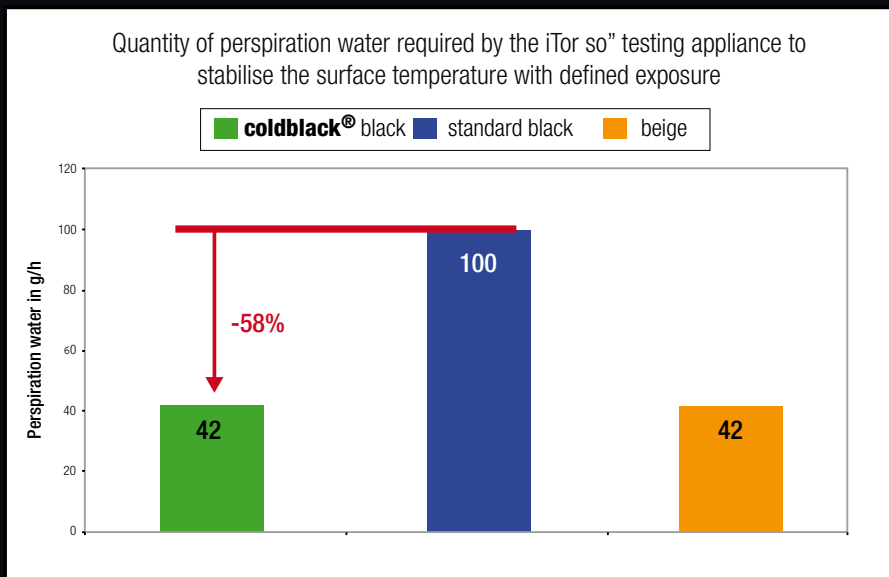
The wearer of a coldblack® treated garment perspires about half as much as the wearer of a conventional black garment.

Increased heat management leads to improved concentration, enhanced performance and greater stamina in a work environment.

Test results of black fabric treated with **coldblack®**
 VS standard fabrics in black and beige:



(Empa Test Report No. 448807 of 26. March, 2008)



(Empa Test Report No. 449906 of 28. July, 2008)

MEASURING WITHOUT SIMULATED SWEATING

When exposed to simulated sunlight (infrared lamp) the black **coldblack®** treated garment displayed a temperature increase of the torso which is approximately 5°C (9°F) lower than that of the non-treated black shirt.

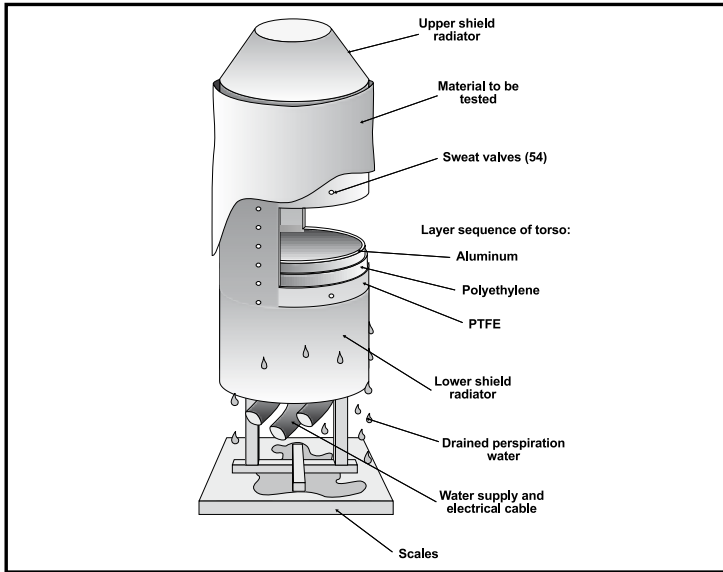
MEASURING WITH SIMULATED SWEATING

The measurements show that, when exposed to simulated sunshine, a **coldblack®** treated garment (just like a beige one) requires only about half as much perspiration water as a standard black garment to achieve the same torso surface temperature. This means that the wearer of a **coldblack®** treated garment only perspires about half as much as the wearer of a conventional black garment in order to compensate for the increase in skin temperature.

Bisley Workwear garments treated with **coldblack®** technology also provide reliable protection from the damaging UV rays (UV-A and UV-B). As a result, the risk of skin cancer is reduced.

SIGNIFICANT HEAT DIFFERENCE

WITH **coldblack®** TREATED GARMENTS TESTED ON THE SWEATING TORSO



(Source: Empa)

TESTING ON THE SWEATING TORSO

The capacity of **coldblack®** to reflect infrared heat rays can be determined precisely and measured in the laboratory. The Empa in St. Gallen (www.empa.ch) has measuring methods using a sweating torso. Heat management on the textile surface and the effects on the human body were tested using three different polo shirts.

The torso is a cylinder with the dimensions of the human body. The individual layers of the material replicate the layers of human skin and display properties similar to human skin in terms of heat capacity and heat conducting. In addition, the torso can be filled with water to achieve the same heat capacity as the human body. 20 sensors are attached around the torso to allow the temperature in the individual layers to be determined. The warming through exposure to sunlight is simulated in the torso using infrared rays.

BISLEY WORKWEAR SPECIAL MAKE GARMENTS

WITH **coldblack®** TREATED FABRIC

Bisley Workwear can now offer **coldblack®** as an added service when designing and producing your Custom Made Products.

Ideal for all outdoor work environments, the **coldblack®** treatment is applied to the fabric during the fabric production process, therefore any Custom Made Products must be designed from scratch.

Additional benefits of Bisley Workwear garments that are treated with **coldblack®** include:

- Fabrics retain their breathability (as there is no coating)
- Available on most Bisley Workwear garments
- Garments have a greater resistance to aging from sun damage
- The comfort and fabric properties are not affected
- The unique treatment is inherent and remains intact even with frequent wearing or use



TREATED WITH **coldblack®** TECHNOLOGY





SAFETY

ETYWW

WEAR
SAFETY
WEAR





LIGHTWEIGHT HI VIS DRILL SHIRT 2 Tone Short Sleeve

BS1340

Features

- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel
- Durable, reinforced stitching
- 2 piece contrast coloured structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT05), Yellow/ Navy (TT04)



COOL LIGHTWEIGHT DRILL SHIRT 2 Tone Short Sleeve

BS1895

Features

- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel
- Durable, reinforced stitching
- 2 piece contrast coloured structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Ventilation Mesh

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02), Yellow/ Bottle (TT03)



LIGHTWEIGHT HI VIS DRILL SHIRT 2 Tone Long Sleeve

BS6340

Features

- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 button adjustable sleeve cuff
- Contrast coloured lower panel and lower sleeves
- Durable, reinforced stitching
- 2 piece contrast coloured structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm

Sizes

- S - 6XL

Colours

- Yellow/ Bottle (TT03), Orange/ Navy (TT02), Yellow/ Navy (TT01)



COOL LIGHTWEIGHT DRILL SHIRT 2 Tone Long Sleeve w/ Gusset Cuff

BS6895

Features

- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel
- 2 button adjustable full gusset sleeve cuff
- 2 piece contrast coloured structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Ventilation Mesh

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01), Yellow/ Bottle (TT03)





HI VIS DRILL SHIRT 2 Tone Long Sleeve

BS6267

Features

- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- XS - 6XL

Colours

- Yellow/ Bottle (TT03), Orange/ Navy (TT02), Yellow/ Navy (TT01)



CLOSED FRONT HI VIS DRILL SHIRT 2 Tone Long Sleeve

BSC6267

Features

- Half closed front, button front placket
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Bottle (TT03), Yellow/ Navy (TT01)





HI VIS POLO SHIRT 2 Tone Short Sleeve

BK1234

Features

- Moisture wicking technology
- Dual layered fabric with cotton against the skin
- Contrast coloured ribbed collar with hi-vis bands
- 3 button placket with contrast buttons
- Left chest pocket with stitched pen division
- Contrast coloured lower panel on front and back

Fabric

- 52% Cotton/ 48% Polyester Hydrophilic Knit 195gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT04), Yellow/ Bottle (TT06), Orange/ Navy (TT05)



HI VIS POLO SHIRT 2 Tone Long Sleeve

BK6234

Features

- Moisture wicking technology
- Dual layered fabric with cotton against the skin
- Contrast coloured ribbed collar with hi-vis stripes
- 3 button placket with contrast buttons
- Left chest pocket with stitched pen division
- Contrast coloured lower panel on front and back and lower sleeves
- Rib sleeve cuff

Fabric

- 52% Cotton/ 48% Polyester Hydrophilic Knit 195gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT04), Yellow/ Bottle (TT06), Orange/ Navy (TT05)



DOUBLE TROUBLE.

The Bisley Hi Vis Polo Shirt range is made from a dual-faced fabric with Polyester on the outside to give you a superior high-visibility colour and technical moisture wicking properties. On the inside, cotton keeps you cool and feeling fresh throughout warmer seasons.





HI VIS DRILL SHIRT Long Sleeve

BS6339

Features

- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 button adjustable sleeve cuff
- Solid colour high visibility protection
- Durable, reinforced stitching
- 2 piece structured collar

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange (BVE0)



CLOSED FRONT HI VIS DRILL SHIRT Long Sleeve

BSC6433

Features

- Half closed front, button front placket
- 2 cargo-style chest pockets with button down flaps
- Left pocket with pen division
- 2 button adjustable sleeve cuff
- Solid colour high visibility protection
- Durable, reinforced stitching
- 2 piece structured collar

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange (BVE0)



HI VIS COOL LIGHTWEIGHT DRILL SHIRT Long Sleeve w/ Gusset Cuff

BS6894

Features

- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Solid colour high visibility protection
- 2 button adjustable full gusset sleeve cuff
- 2 piece structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Ventilation Mesh

Sizes

- S - 6XL

Colours

- Orange (BVE0)







3M TAPED HI VIS DRILL SHIRT 2 Tone Long Sleeve

BS6267T

Features

- 3M Reflective taped 'H' pattern
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02), Yellow/ Bottle (TT03)



3M TAPED HI VIS DRILL SHIRT 2 Tone Long Sleeve

BT6458

Features

- 3M Reflective taped 'H' pattern joined at waist
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)



3M TAPED HI VIS SHIRT 2 Tone Long Sleeve

BT6456

Features

- 3M Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow/ Bottle (TT03), Yellow/ Navy (TT01), Orange/ Navy (TT02)



3M TAPED CLOSED FRONT HI VIS SHIRT 2 Tone Long Sleeve

BTC6456

Features

- Half closed front, button front placket
- 3M Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)





3M TAPED COOL LIGHTWEIGHT SHIRT 2 Tone Long Sleeve w/ Gusset Cuff

BS6896

Features

- 3M Reflective taped 'Hoop' pattern around body
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Ventilation Mesh

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02), Yellow/ Bottle (TT03)



3M TAPED COOL LIGHTWEIGHT SHIRT 2 Tone Long Sleeve w/ Closed Front

BSC6896

Features

- Half closed front, button front placket
- 3M Reflective taped 'Hoop' pattern around body
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Contrast coloured lower panel on body and sleeves
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Ventilation Mesh

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)



3M TAPED COOL LIGHTWEIGHT SHIRT 2 Tone Long Sleeve w/ Kevlar® Sleeve

BSC7042T

Features

- 3M Reflective taped 'Hoop' pattern around body
- Kevlar reinforced lower sleeve up to the elbow, reduces the risk of cutting and tearing of the sleeve
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Adjustable full gusset sleeve cuff with Velcro closure

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Ventilation Mesh
- DuPont Kevlar Knitted Lower Sleeve

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02)





3M TAPED HI VIS DRILL SHIRT Long Sleeve

BS6339T

Features

- 3M Reflective taped 'H' pattern over shoulders
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece structured collar
- Solid colour high visibility protection
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange (BVEO)



3M X TAPED HI VIS DRILL SHIRT Long Sleeve

BS6156T

Features

- 3M Reflective taped 'H' pattern around body with X at back and tape around both sleeves
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Solid colour high visibility protection
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Ventilation Mesh

Sizes

- S - 6XL

Colours

- Orange (BVEO)



3M TAPED HI VIS DRILL SHIRT Long Sleeve

BT6482

Features

- 3M Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece structured collar
- Solid colour high visibility protection
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- XS - 6XL

Colours

- Orange (BVEO)





3M TAPED HI VIS DRILL SHIRT Long Sleeve w/ Closed Front

BTC6482

Features

- Half closed front, button front placket
- 3M Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece structured collar
- Solid colour high visibility protection
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange (BVEO)



SUN PROTECTION



INDUSTRIAL



STATIC CONTROL



HI-VIS
1906.4.2010



DAY &
NIGHT USE
4485.1.2011



3M Scotchlite
Reflective Material
8910 TAPE



3M TAPED COOL LIGHTWEIGHT SHIRT Long Sleeve w/ Gusset Cuff

BS6897

Features

- 3M Reflective taped 'Hoop' pattern around body
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- Solid colour high visibility protection
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Ventilation Mesh

Sizes

- XS - 6XL

Colours

- Orange (BVEO)



SUN PROTECTION



INDUSTRIAL



STATIC CONTROL



HI-VIS
1906.4.2010



DAY &
NIGHT USE
4485.1.2011



3M Scotchlite
Reflective Material
8910 TAPE



COOL LIGHTWEIGHT





3M TAPED DRILL SHIRT Long Sleeve w/ Gusset Cuff

BT6433G

Features

- 3M Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece structured collar
- Durable, reinforced stitching
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Navy (BPCT)



HI VIS POLARFLEECE ZIP PULLOVER 2 Tone Long Sleeve

BK6889

Features

- Contrast coloured zip-up collar
- 1/4 closed front with zippered opening
- Elasticised rib knit cuff and hem
- Low pill polar fleece
- Contrast coloured lower panel on body and sleeves

Fabric

- 100% Polyester Polarfleece 300gsm

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT04), Orange/ Navy (TT05)



HI VIS POLARFLEECE JUMPER 2 Tone Long Sleeve

BK6353

Features

- Contrast coloured v-neck collar
- Elasticised rib knit cuff and hem
- Low pill polar fleece
- Contrast coloured lower panel on body and sleeves

Fabric

- 100% Polyester Polarfleece 300gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT05), Yellow/ Bottle (TT06), Yellow/ Navy (TT04)





3M TAPED ORIGINAL WORK PANT Single Pleat Front

BP6007T

Features

- 3M Reflective taped 'Hoop' pattern around legs
- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets
- Coin pocket in waistband
- YKK branded zip front fly

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Orange (BVEO), Navy (BPCT)



3M TAPED 8 POCKET CARGO PANT Flat Front

BPC6007T

Features

- 3M Reflective taped 'Hoop' pattern around legs
- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 angled side pockets
- 2 side welt pockets
- 2 side cargo pockets with touch-tape flaps
- 2 back flat pockets with touch-tape flaps

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112, Stout 87-132, Long 74-94

Colours

- Navy (BPCT)



BISIBILITY.

The new version of the standard AS/NZS 4602.1:2011 has been released. You'll see all our Safetywear garments transitioning over the next 18 months.

3M TAPED ROUGH RIDER JEANS Regular Fit Waist

BP6050T

Features

- 3M Reflective taped 'Hoop' pattern around legs
- Regular fit leg and waist
- 5 pocket jean with 6 belt loops
- YKK branded zip front fly
- Reinforced riveted stress points
- Double stitched seams for increased durability
- Stone wash finish

Fabric

- 100% Cotton 13.75oz Denim

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Blue (BTWB)







HI VIS REGULAR WEIGHT COVERALL 2 Tone

BC6357

Features

- Metal press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Contrast coloured lower body

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-117

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



SUN PROTECTION



INDUSTRIAL



STATIC CONTROL



HI-VIS
1906.4.2010



DAY TIME
USE ONLY
4402.1.2011



HI VIS NYLON ZIP COVERALL 2 Tone Regular Weight

BC6011

Features

- YKK heavy-duty zippered front opening
- Acrylic press stud sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Contrast coloured lower body

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)



SUN PROTECTION



INDUSTRIAL



STATIC CONTROL



HI-VIS
1906.4.2010



DAY TIME
USE ONLY
4402.1.2011



LIGHTWEIGHT HI VIS COVERALL Nylon Press Snap Fastening

BC6718

Features

- Nylon press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Solid coloured high visibility protection

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- Regular 77-117

Colours

- Orange (BVE0)



SUN PROTECTION



INDUSTRIAL



STATIC CONTROL



HI-VIS 190gsm



DAY TIME USE ONLY 4402-1-2011



3M TAPED HI VIS COVERALL 2 Tone Regular Weight

BC6357TW

Features

- 3M Reflective taped 'Hoop' pattern around body
- Metal press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Contrast coloured lower body

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-117

Colours

- Yellow/ Navy (TT01),
- Orange/ Navy (TT02)



SUN PROTECTION



INDUSTRIAL



STATIC CONTROL



HI-VIS 190gsm



DAY & NIGHT USE 4402-1-2011



3M Scotchite Reflective Material 8910 TAPE



3M TAPED LIGHTWEIGHT COVERALL 2 Tone Hi Vis

BC6719TW

Features

- 3M Reflective taped 'Hoop' pattern around body
- Nylon press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Contrast coloured lower body

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- Regular 77-117

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)



TAPED HI VIS NYLON ZIP COVERALL 2 Tone Regular Weight

BC6009T

Features

- 3M Reflective taped 'H' pattern around body
- YKK heavy-duty zippered front opening
- Closed-off sleeve cuff
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Contrast coloured lower body

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)





3M TAPED HI VIS COVERALL
Press Stud Fastening Regular Weight

BC607T8

Features

- 3M Reflective taped 'Hoop' pattern around body
- Metal press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Solid coloured high visibility protection

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-117

Colours

- Orange (BVE0)



3M TAPED LIGHTWEIGHT COVERALL
Press Stud Fastening

BC6718TW

Features

- 3M Reflective taped 'Hoop' pattern around body
- Nylon press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered knees to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket
- Solid coloured high visibility protection

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- Regular 77-117

Colours

- Orange (BVE0)



**NEW
PRODUCT**



HI VIS SOFTSHELL JACKET 2 Tone w/ Fleece Lining

BJ6059

Features

- Water resistant fabric with breathable membrane
- Bonded internal fleece face
- Zippered chest pocket with waterproof zipper
- Zippered waist pockets with waterproof zippers
- Draw cord waist grips close to the body
- Reflective piping along front chest and back
- Sleeve cuff adjusters reduces water entering over wrist

Fabric

- 94% Polyester/ 6% Elastane Soft Shell w/ Bonded Fleece Inner 310gsm
- 100% Polyester Mesh Breathable Lining

Sizes

- XS - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



SUN PROTECTION



HI-VIS
1906.4.2010



DAY TIME
USE ONLY
4402.1.2011



WATER
RESISTANT
FABRIC



HI VIS DRILL JACKET 2 Tone w/ Padded Lining

BK6710

Features

- Cotton quilted lining with insulated padding
- YKK zippered front fastening
- 2 angled side welt pockets
- Internal zip pocket on the left side
- Internal phone pocket on the right side with touch-tape
- Partial elasticated sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 310gsm
- 100% Cotton Preshrunk Lining
- 100% Polyester Padded Insulated Support

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)



SUN PROTECTION



INDUSTRIAL



HI-VIS
1906.4.2010



DAY TIME
USE ONLY
4402.1.2011

**NEW
PRODUCT**



TAPED HI VIS SOFTSHELL JACKET 2 Tone w/ Fleece Lining

BJ6059T

Features

- Reflective taped 'Hoop' pattern around body
- Water resistant fabric with breathable membrane
- Bonded internal fleece face
- Zippered chest pocket with waterproof zipper
- Zippered waist pockets with waterproof zippers
- Reflective piping along front chest and back
- Sleeve cuff adjusters reduces water entering over wrist

Fabric

- 94% Polyester/ 6% Elastane Soft Shell w/ Bonded Fleece Inner 310gsm
- 100% Polyester Mesh Breathable Lining

Sizes

- XS - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



SUN PROTECTION



HI-VIS
1906.4.2010



DAY &
NIGHT USE
4402.1.2011



WATER
RESISTANT
FABRIC



3M TAPED HI VIS DRILL JACKET 2 Tone w/ Padded Lining

BK6710T

Features

- 3M Reflective taped 'Hoop' pattern around body
- Cotton quilted lining with insulated padding
- YKK zippered front fastening
- 2 angled side welt pockets
- Internal zip pocket on the left side
- Internal phone pocket on the right side with touch-tape

Fabric

- 100% Cotton Preshrunk Drill 310gsm
- 100% Cotton Preshrunk Lining
- 100% Polyester Padded Insulated Support

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02), Yellow/ Bottle (TT03)



3M TAPED HI VIS BOMBER JACKET 2 Tone w/ Padded Lining

BJ6731

Features

- 3M Reflective taped 'H' pattern around body
- Fully seam-sealed waterproof outer shell
- Concealed hood and internal front chest pocket
- Zippered front opening with internal storm flap
- 2 front welt waist pockets
- 4 pen holder on left sleeve with zip security pocket

Fabric

- 100% PU Coated Polyester 300D
- 100% Polyester Padded, Quilted Lining 160gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT05), Yellow/ Navy (TT04)





INNOVATION.

Bisley Workwear's Custom Product program offers ground-breaking solutions for your safety needs. You can customise any garment in our diverse range.

4\ RAIN VEST

Wind Shield



5\ FLEECE VEST

Freedom of Movement



3\ FLEECE JACKET

Wind Shield for Everyday



2\ RAIN JACKET

Fleece Everyday Rainwear



1\ RAIN SHIELD

Ultimate Protection



5-IN-1 RAIN JACKET

Fully Sealed Seams

BK6975

Features

- Reflective taped 'H' pattern around body
- Fully waterproof outershell, stitched and seam sealed
- Zip-out reversible padded bodywarmer
- Detachable, zip-out sleeves
- Chinguard for increased comfort
- Heavy-duty two way zippered front opening
- Internal and external embroidery access
- 2 hip pockets with hand warmers
- External mobile phone pocket
- 2 inner slant hip pockets
- Internal mobile phone pocket
- 3 pen holder on sleeve
- ID card holder on inside and outside of jacket
- Elasticated sleeve storm cuffs with fastening

Fabric

- 100% PU Coated Polyester 300D (Non Breathable)
- 100% Polyester Fleece Lining
- 100% Polyester Mesh Liner

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT04), Orange/ Navy (BT05)





HI VIS VEST Lightweight

BK0345

Features

- Single piece design wraps around the whole body offering maximum daytime high-visibility protection
- Vertical touch-tape front fastening
- Back tail drops down to cover lower back
- Contrast coloured bound edges
- Versatile design allows for freedom of movement
- Lightweight material

Fabric

- 100% Polyester 125gsm

Sizes

- S - 6XL

Colours

- Orange (BF61), Yellow (BF51)



X TAPED HI VIS VEST Lightweight

BT0347

Features

- Taped around the body and over the shoulders in the 'H' pattern with 'X' on the back
- Single piece design wraps around the whole body offering maximum daytime high-visibility protection
- Vertical touch-tape front fastening
- Back tail drops down to cover lower back
- Contrast coloured bound edges
- Versatile design allows for freedom of movement
- Lightweight material

Fabric

- 100% Polyester 125gsm

Sizes

- S - 6XL

Colours

- Yellow (BF51), Orange (BF61)



**NEW
ENGINEERED
FIT**



**IN STOCK
NOV. 2011**

**IN STOCK
NOV. 2011**

HI VIS DRILL SHIRT WOMENS 2 Tone Long Sleeve

BL6267

Features

- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- 2 chest pockets with button down flaps
- 2 piece contrast coloured structured collar
- Left pocket with pen division
- 2 button adjustable sleeve cuff
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- 8 - 24

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



**NEW
ENGINEERED
FIT**



**IN STOCK
NOV. 2011**

**IN STOCK
NOV. 2011**

3M TAPED HI VIS DRILL SHIRT WOMENS 2 Tone Long Sleeve

BLT6456

Features

- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- 3M Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- 2 piece contrast coloured structured collar
- Left pocket with pen division
- 2 button adjustable sleeve cuff
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- 8 - 24

Colours

- Orange/ Navy (TT02), Yellow/ Navy (TT01)



**NEW
PRODUCT**



**IN STOCK
NOV. 2011**

**IN STOCK
NOV. 2011**

3M TAPED LIGHTWEIGHT HI VIS SHIRT WOMENS 2 Tone Long Sleeve

BL6896

Features

- Vertical cotton mesh back ventilation
- Undearm cotton mesh ventilation
- Panelled front with bust and waist shaping
- 3M Reflective taped 'Hoop' pattern around body
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 button adjustable full gusset sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Ventilation Mesh

Sizes

- 8 - 24

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



**NEW
ENGINEERED
FIT**



**IN STOCK
NOV. 2011**

3M TAPED DRILL WORK PANT WOMENS Flat Front

BPL6007T

Features

- 3M Reflective taped 'Hoop' pattern around legs
- Engineered flat front design
- Back shaping darts
- Mobile phone pocket on right side
- 5 reinforced belt loops
- Back patch pockets
- Coin pocket in waistband
- YKK branded zip front fly

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- 6 - 24

Colours

- Navy (BPCT)

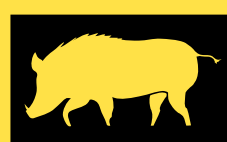






PROTECT
EFFECTIVE
PR

PROTECTIVEWEAR
PROTECTIVEWEAR
PROTECTIVEWEAR









Bisley
PROTECTIVEWEAR



FABRIC TREATMENT CHART

Bisley Protectivewear garments use our tried and tested design philosophy, focusing on quality and practical solutions for your work environment. The below chart is a guide to some of the fabrications which we currently use in our treated garments. This is a guide to what is possible only. Not all garments with these fabrications contain these treatments.

Fabric	Composition	 Flame Resistant					 Static Control		 Insect Protection (Optional)	 Anti Bacterial (Optional)	 Heat Management (Optional)	 Water-Proof (Optional)
		ATPV 6-7	ATPV 8-9	HRC 0	HRC 1	HRC 2	Natural Cotton Properties	Anti-Static Carbon 100% Protection	Yes / No	Yes / No	Yes / No	Yes / No
Indura® Ultra Soft® (341) - 186gsm	88% Cotton/ 12% High Tenacity Nylon	✓		✓	✓		✓					
Indura® Ultra Soft® (301) - 237gsm	88% Cotton/ 12% High Tenacity Nylon		✓	✓	✓	✓	✓					
Bisley CP-A250 - 250gsm Treated	88% Cotton/ 11% Polyamide/ 1% Anti Static (Carbon)	✓		✓	✓			✓	✓	✓	✓	✓
Bisley PLA-A240 - 240gsm Inherent	48% Protex®/ 35% Lyocell/ 16% Aramid 1% Anti Static (Carbon)		✓	✓	✓	✓		✓	✓	✓	✓	✓
Cotton Preshrunk Drill - 155gsm	100% Cotton						✓		✓	✓	✓	✓
Cotton Preshrunk Drill - 190gsm	100% Cotton						✓		✓	✓	✓	✓
Cotton Preshrunk Drill - 240gsm	100% Cotton						✓		✓	✓	✓	✓
Cotton Preshrunk Drill - 310gsm	100% Cotton						✓		✓	✓	✓	✓
Preshrunk Poplin - 110gsm	65% Cotton 35% Polyester								✓	✓	✓	✓
Cotton Chambray - 130gsm	100% Cotton						✓		✓	✓	✓	✓
Cotton Denim - 390gsm	100% Cotton						✓		✓	✓	✓	✓
Cotton Chino - 250gsm	100% Cotton						✓		✓	✓	✓	✓
PV Polyester & Viscose - 235gsm	65% Polyester 35% Viscose								✓	✓	✓	✓

Some treatments may result in changes of colour or texture of the fabric surface area. Be sure to ask your local Bisley Workwear sales representative on your options for matching treated and non-treated garments.

The above chart is to be used as a guide only. The Bisley Workwear Product team will always analyse the features and benefits of each fabrication for your project, and offer you the most practical and advanced solution to meet your requirements.

PROTECT YOUR GREATEST ASSET... YOUR WORKERS

As a major manufacturer of workwear apparel, Bisley Workwear is committed to the continual development of garments that deliver a strong health and safety solution.

In recognition of global safety standards and requirements, Bisley has developed a range of protective fabrics and treatments that protect workers across a broad range of hazardous environments.

Whether the risk is from flame, disease, climate or work-site specific, there is a safety solution for all elements. From a single line of defense to multiple treatments on one garment, worker health and safety is the paramount concern.

This technology enables our flame resistant garments to be treated with an insect protection treatment, an anti-bacterial treatment, be water resistant and contain a negastatic property - all in one garment.

Working with fabric specialists across Europe and the USA, leading edge technologies have been applied to functional and durable workwear garment designs, resulting in a range this is comfortable, safe and long-lasting - as well as providing protection.

As part of the Bisley Protectivewear category, Bisley Workwear has worked closely with established European fabric specialists and independent laboratories at some of Europe's leading universities, to produce Bisley Insect Protection (IP) garments.

Insect borne disease has been a silent killer worldwide. The malaria belt has been widely documented, yet with the shift in climate due to global warming, many insect species are appearing in regions previously immune to health threats such as Malaria, Lyme disease, Dengue fever, Ross River fever - to name a few.

Complying with NATO Standard TL8305, similar garments have been worn by many of Europe's armed forces for protection in some of the harshest and deadliest terrains in the world. Lasting up to 100 washes, with 100% knockdown rates, Bisley IP garments are not only durable, functional and comply with global safety standards, there is no harm to the environment from residual water following washing.

Tested under World Health Organisation (WHO) recommendations, complying and certified by Oeko-Tex for classes I-IV and thoroughly tested for cytotoxicity (measuring potential for skin reaction), each garment passes the highest of testing standards, is odourless and is safe for human use.

Bisley Flame Resistant (FR) clothing has drawn on both inherent and treated FR fabric solutions to enable all flame risk categories to be covered, whilst enabling multiple treatments to be applied, therefore protecting against secondary risk at the same time.

Available in a range of weights, risk categories, calorie ratings, as well as high visibility and water resistant, the Bisley FR range complies with global standards and has been certified to all international test requirements.

When it comes to worker health, Bisley Protectivewear can offer you the highest level of protection.



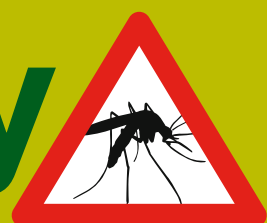
A close-up photograph of a mosquito on a blue fabric, with a green leaf in the background. The mosquito is positioned in the center, facing left, with its long legs and wings clearly visible. The blue fabric has a fine, woven texture. The background is a soft-focus green leaf, providing a natural setting. Overlaid on the image is large, bold, white text that reads "IN PROTECTION".

IN
PROTECTION

INSECT PROTECTION



Bisley
INSECT PROTECTION



“Most of the serious fever-related diseases in humans are triggered off by microorganisms transmitted by insects.”

Encyclopedia Britannica

Based on scientific estimates, at present one person out of six has been infected with insect transmitted diseases. According to the information of US health control centres, from the 17th to the early 20th century, more cases of illness and death were caused by these than all other causes together.



Comply with NATO Standard TL8305

- Permethrin content measurement
- Insect knock down rates



Superior protection against insect bites including mosquitoes, ticks, lice and bed bugs



Tested using World Health Organisation (WHO) recommendations



Protection for up to 100 domestic washes



Comply with Cytotoxicity testing which measures the potential for skin irritation

- DIN EN ISO 10993-1:2003-12
- DIN EN ISO 10993-5:1999-11
- DIN EN ISO 10993-12:2005-03



100% knock down rates after contact up to approximately 72 minutes



Non-toxic to humans, safe and odourless



We recommend that exposed skin not covered by Bisley Insect Protection garments should be protected by an approved insect repellent



Comply with OEKO-TEX 100

- Class I-IV (harmless to human health)

INSECTS AND THEIR TRANSMITTABLE DISEASES

TWO TRANSMISSION POSSIBILITIES

Vectors such as flies can carry on their legs a large number of microorganisms, which cause diseases (typhus, dysentery, cholera or trachoma, worldwide the most frequent cause of blindness) when exceeding a certain number.

The second possibility is that vectors spread bacteria, viruses or parasites by stinging or biting. In this way they transmit germs from an infected host into the body of the new host.



Mosquitoes transmit malaria, dengue fever or yellow fever.



Fleas host encephalitis germs as well as agents of other diseases.



Ticks transmit lyme borreliosis.



Tsetse flies transmit sleeping sickness
Sand flies can transmit leishmaniasis.

BISLEY INSECT PROTECTION FABRICS COMPLIANCE INFORMATION

High Visibility fabrics are tested in accordance with AS/NZS 1906.4:2010 to ensure they meet the high quality expected. For Day/Night or Night garments, Bisley Insect Protection garments use 3M branded retroreflective tape to guarantee international consistency.

High Visibility garments are tested in accordance with AS/NZS 4602:1:2011 to ensure they meet the Day, Day/Night or Night Standard for which they are advertised.

Bisley Insect Protection garments are regularly tested to ensure the 100% fast knock-down rate within 72 minutes is maintained.

The chemical compound used in the Bisley Insect Protection garments has been tested in accordance with international standards. It has been assessed by neutral scientific experts, which concluded, that the Bisley Insect Protection product is harmless to human health if it is used correctly according to its operating instructions and product safety standards.

The advanced chemical construction has been added to the Oeko-Tex list of active chemical products so you can be assured that your Bisley Insect Protection garments keep you safe.

Due to the delicate nature of the Bisley Insect Protection products, garments are tested regularly to ensure not only compliance with Oeko-Tex regulations and standards, but also basic Bisley fabric standard requirements including shrinkage, colourfastness and rubbing.



BISLEY INSECT PROTECTION FABRICS DEVELOPMENT INFORMATION

Innovation and product development is key to the success of Bisley Insect Protection and pushes the boundaries of what's currently achievable by offering 100 wash protection in clothing and accessories.

We work with major organisations and world recognised universities for testing of local insect species, ensuring our protection is the most suitable for your climate.

Bisley Workwear and Bisley Insect Protection garments are labelled with detailed care instructions to ensure you get the most out of your gear. Wearing inferior product that does not comply with international standards could put you and your team at risk of harm in dangerous situations.

Choose Bisley Insect Protection for quality guaranteed.





INSECT PROTECTION DRILL SHIRT Long Sleeve

VRS6433

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- 2 pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat
- 2 piece structured collar
- Contrast natural coloured buttons
- Buttoned, adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Khaki (BCDR)



INSECT PROTECTION HI VIS DRILL SHIRT 2 Tone Long Sleeve

VRS6267

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 piece contrast coloured structured collar
- Contrast coloured lower panel on body and sleeves
- Durable, reinforced stitching
- 2 button adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT02), Orange/ Khaki (TT15)



INSECT PROTECTION DRILL SHIRT Cool Lightweight 2 Tone Hi Vis Gusset Cuff

VRS6895

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Vertical cotton mesh back ventilation
- Underarm cotton mesh ventilation
- 2 chest pockets with button down flaps
- Left pocket with pen division
- 2 button adjustable full gusset sleeve cuff
- 2 piece contrast coloured structured collar

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Cotton Ventilation Mesh

Sizes

- S - 6XL

Colours

- Yellow/ Navy (TT01), Orange/ Navy (TT02)



**NEW
COLOUR**



INSECT PROTECTION MINI TWILL SHIRT Long Sleeve

VRS6255

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- 2 inverted pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- 2 piece structured collar with button down points
- Buttoned, adjustable sleeve cuff
- Contrast coloured buttons

Fabric

- 100% Cotton Preshrunk Mini Twill 155gsm

Sizes

- S - 6XL (Stone)
- S - 2XL (Blue, Light Blue)

Colours

- Blue (BAMO), Light Blue (BBLB), Stone (BCEM)



INSECT PROTECTION CHAMBRAY SHIRT Long Sleeve

VRS76407

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- 2 rounded patch chest pockets with buttoned openings
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- 2 piece structured collar with button down points
- Buttoned, adjustable sleeve cuff
- Contrast coloured buttons and stitching

Fabric

- 100% Cotton Chambray 150gsm

Sizes

- S - 6XL

Colours

- Blue (BWED)





INSECT PROTECTION FISHING SHIRT Cool Lightweight Long Sleeve

VRS6140

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Large, internal, vented upper back area
- 2 pleated chest pockets with touch-tape flaps
- Pen holder on both pockets
- Sunglasses hook near centre left pocket
- Roll-up sleeve tabs with buttons
- 2 piece structured collar
- Buttoned, adjustable sleeve cuff



Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Polyester Mesh Ventilation

Sizes

- S - 6XL (Stone, Light Blue)
- S - 2XL (Blue, Rust)

Colours

- Stone (BSAN), Light Blue (BBLB), Blue (BAMO), Rust (BBKR)



**IN STOCK
NOV. 2011**

**IN STOCK
NOV. 2011**

INSECT PROTECTION BUSINESS SHIRT Long Sleeve

VRBS6801

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Single left chest pocket
- Back pleats for increased shoulder movement
- 2 piece structured collar
- Adjustable sleeve cuff

Fabric

- 65% Polyester/ 35% Cotton Solid Dyed Poplin 110gsm

Sizes

- 38 - 46 (Even Sizes Only)

Colours

- White (BWHT), Light Blue (BPLB)





INSECT PROTECTION DRILL PANT Single Pleat Front

VRP6007

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets and coin pocket in waistband
- YKK branded zip front fly

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-117 (Navy)
- Regular 77-112 (Khaki)

Colours

- Navy (BPCT), Khaki (BCDR)



INDUSTRIAL



STATIC CONTROL



INSECT PROTECTION



INSECT PROTECTION 8 POCKET CARGO Flat Front

VRPC6007

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Adjustable side tab on waistband
- YKK branded zip front fly
- 2 angled side pockets
- 2 side welt pockets
- 2 side cargo pockets with touch-tape flaps
- 2 back flat pockets with touch-tape flaps

Fabric

- 100% Cotton Preshrunk Drill 310gsm

Sizes

- Regular 77-112

Colours

- Navy (BPCT)



INDUSTRIAL



STATIC CONTROL



INSECT PROTECTION



INSECT PROTECTION UTILITY PANT Front Front

VRP6999

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Side angled pockets with right internal pocket
- YKK branded zip front fly
- Utility open pocket with touch-tape closure
- Cargo pocket with gusset touch-tape closure
- Eyelet ventilation between legs
- Double layered knee for extra strength

Fabric

- 100% Cotton Preshrunk Drill 240gsm

Sizes

- Regular 77-112

Colours

- Slate (BALU), Khaki (BCDR)



INDUSTRIAL



STATIC CONTROL



INSECT PROTECTION



INSECT PROTECTION CHINO PANT Single Pleat Front

VRP6090

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- YKK branded zip front fly
- Single front pleats
- Back welt pockets with button opening
- 2 angled side pockets and waistband coin pocket
- 8 reinforced belt loops

Fabric

- 100% Cotton Preshrunk Chino 250gsm

Sizes

- 77-112

Colours

- Taupe (BCND)



INDUSTRIAL



STATIC CONTROL



INSECT PROTECTION





INSECT PROTECTION COVERALL Hi Vis Lightweight

VRC6718

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Nylon press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered kness to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- Regular 77-117

Colours

- Orange (BVE0)



INSECT PROTECTION COVERALL 2 Tone Hi Vis Regular Weight

VRC6720

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Nylon press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest patch pocket with tool/ knife division
- Angled side pockets and side openings to body
- Double layered kness to prevent wear and tear
- Back utility patch pocket and ruler/ phone pocket

Fabric

- 100% Cotton Preshrunk Drill 240gsm

Sizes

- Regular 77-117

Colours

- Orange/ Navy (TT02),
- Orange/ Khaki (TT15), Orange (BVE0)





INSECT PROTECTION DRILL SHIRT WOMEN'S Long Sleeve

VRSL6433

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- 2 chest pockets with button down flaps
- 2 piece structured collar
- Left pocket with pen division
- Double button sleeve cuff
- Contrast natural coloured buttons

Fabric

- 100% Cotton Preshrunk Drill 190gsm

Sizes

- 8 - 22

Colours

- Khaki (BCDR)



INDUSTRIAL



STATIC CONTROL



INSECT PROTECTION



INSECT PROTECTION DRESS PANT WOMEN'S Single Pleat Front

VRLP6285

Features

- Permethrin Bisley Insect Protection unique treatment that stays effective for up to 100 washes
- Single pleated front for increased freedom of movement
- YKK branded zip front fly
- Coin pocket in waistband
- 2 angled side pockets
- Back welt pockets with button opening

Fabric

- 65% Polyester/ 35% Viscose 250gsm

Sizes

- 6 - 24

Colours

- Taupe (BCND)



INSECT PROTECTION



INSECT PROTECTION WORK SOCKS Antibacterial

VRSX7205

Features

- Superior shaping
- Extra heel stress-point support
- Reinforced toe
- Increased durability for industrial environments
- Antibacterial treatment
- Reduces the risk of fungi and odour

Fabric

- 80% Cotton/ 17% Polyamide/ 3% Elastane
Knitted Jersey CVC 220gsm

Sizes

- 6 - 10, 11 - 13

Colours

- Navy (BPCT), Black (BBLK)



INDUSTRIAL



INSECT PROTECTION



ANTI-BACTERIAL



BISLEY INSECT PROTECTION FABRICS WITH ANTI-BACTERIAL TREATMENT

INFORMATION FACT SHEET

The natural anti-bacterial effect of silver against a broad range of bacteria is undisputed and scientifically proven. It damages the cell membranes of bacteria and inhibits their growth. In addition, it hinders the reproduction of the bacteria responsible for odour development.

Sanitized® Silver is the newest generation of antimicrobial finishes for synthetic fibers, especially polyester. This highly innovative product offers advantages for the producer as well as for the consumer: no binder is necessary, it can be applied during the extract procedure and has washing resistance of up to 100 cycles at 60° Celsius.

- ✓ Prevent development of unpleasant odours caused by bacteria
- ✓ Safe for humans, animals and their environment
- ✓ Dermatologically tested
 - DIN EN ISO 10993-5
- ✓ Comply with OEKO-TEX 100
 - Class I-IV (harmless to human health)
- ✓ Excellent washing resistance, especially on synthetic fibres 20-50 washing cycles according to
 - EN ISO 6330 (2A) 60°C
- ✓ EPA registered
- ✓ Reliable and durable bacteriostatic effect against a broad range of bacteria including MRSA (Mehicillin Resister Staphylococcus Aureus)

BISLEY ANTI-BACTERIAL TREATMENT

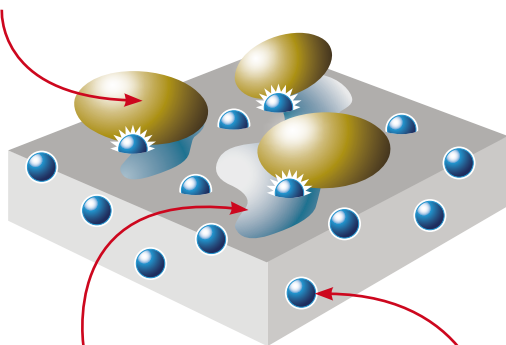
FABRIC HYGIENE FUNCTIONS

The silver ion locates the bacteria via the moisture and deactivates it.

This is the effect silver has on bacteria

1. Cell membrane is destabilised
2. Respiration is prohibited
3. Food (nutrient) intake is impeded
4. Cell division is inhibited

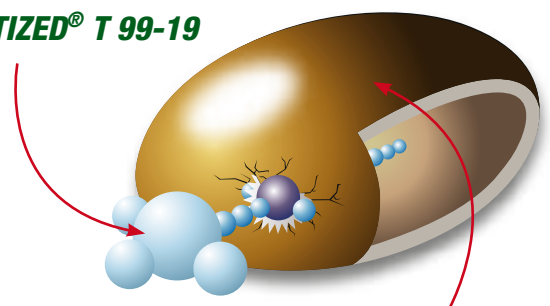
BACTERIA



MOISTURE

**SUBSTRATE WITH
SILVER IONS**

SANITIZED® T 99-19



BACTERIA



**FLA
RESIS
FLAN**

FLAME
RESISTANT
FLAME RESISTANT



BISLEY FLAME RESISTANT FABRICS

INFORMATION FACT SHEET

Industries which require Flame Resistant garments include
Oil, Gas, Petrochemical and Chemical, Electrical, Molten
Metal, Welding, Fire Fighting and Emergency Services.

Bisley Flame Resistant garments are made from fabrics that comply with international standards, to protect the wearer in risk environments. The fabric range fulfills measures such as durability, comfort, protection, weight and price.

- ✓ Comply with Australian and New Zealand Standards
 - AS 2919
 - AS/NZS 4399:1996
 - AS/NZS 1020:1995
 - AS/NZS 4602.1:2011
 - AS/NZS 1906.4:2010 (Class D, D/N and N, where applicable)
- ✓ Comply with European and International Standards
 - EN 340, 1149-3 & 13034
 - EN/ISO 11612 & 11611
 - REACH Certified
- ✓ Comply with US Standards
 - NFPA 70E, 2112, 1977
 - OSHA 1910.269
- ✓ Comply with International Standards
 - IEC/ ISO 61482-2 (Class 1)
 - ISO 14184-1
 - ASTM F1506, F1002, F1959/ F1959M-06ae1
 - ISO 14184
- ✓ 3M 8935 branded flame resistant retroreflective taping
- ✓ Comply with OEKO-TEX 100
 - Class II (safe to wear against skin)
- ✓ Comply with HRC and ATPV Ratings
HRC 0,1, & 2
ATPV Range 6 - 9
- ✓ Guaranteed flame resistant for the life of the garment
- ✓ Low formaldehyde levels
- ✓ Protection against arc flash, flash fire, molten metal, radiant heat, contact heat, and limited chemical splash
- ✓ Cotton blend fabrics allow a range of fabric styles, colour options and weights, where heat stress is an issue

STANDARDS FOR NFPA 70E

SAFETY REQUIREMENTS FOR EMPLOYEE WORKPLACES

HRC (Hazard Risk Category)	CLOTHING DESCRIPTION Typical Number of Clothing Layers	ATPV (Req. Minimum ARC Rating)	TYPE CLOTHING
			'Everyday Working Clothing' ATPV ≥ 8
1	Non-melting, flammable material (1*)	N/A	Indura® Ultra Soft® (301) - 237gsm Meets HRC 0, 1 and 2
2	FR shirt and FR pants or FR coverall (1*)	4	
3	Cotton underwear plus FR shirt and FR Pants (1 or 2*)	8	

BISLEY FLAME RESISTANT IMPORTANT TERMINOLOGY



- **Indura® Ultra Soft®**

Guaranteed flame resistant fabrics which will last for the life of the garment in either high temperature industrial or home washing procedures. The Indura® name was derived from “industrial (wash) durability” due to the fact that Indura was the first flame resistant cotton fabric that was engineered to provide guaranteed flame resistance.

- **HRC (Hazard Risk Category)**

The minimum amount of Calories per square centimetre (APT_V or Cal/cm²) a treated garment must pass through with a 50% probability of a 2nd or 3rd degree burn occurring, thus the protective level of the treated clothing. The higher the ATP_V, the higher the HRC level attained, and the greater the protection.

- **ATPV (Arc Thermal Performance Value)**

Refers to the minimum incident energy (in Calories per cubic centimetre) that protective equipment can be exposed to and to prevent the onset of a second-degree burn. Ratings are based upon the total weight of the fabric. Appropriate clothing ranges from untreated cotton, wool, rayon, or silk materials with a fabric weight of at least 4.5 ounces per square yard to flame retardant (treated) clothing worn in layers.

- **Electrical Arc Flash**

An electric arc flash is a dangerous release of energy created by an electrical fault that contains thermal energy, pressure waves, acoustical energy and debris. The intense energy and very short duration of an electric arc flash represents a very unique exposure. The NFPA 70E standard says that the temperature of an electric arc flash can reach 35,000°F (19,426°C).

The thermal energy released in an electric arc flash is expressed in calories per centimeter squared (cal/cm²). A typical electric arc flash can release energy levels from 4 cal/cm² to 30 cal/cm² and exposures between 30 cal/cm² and 60 cal/cm² are not uncommon. Everyday work clothes made from regular cotton or poly/cotton fabrics can be readily ignited at exposure levels as low as 4-5 cal/cm² and once ignited will continue to burn, adding to the extent of injury sustained from the arc alone.

Non-flame resistant 100% cotton can ignite just as easily as poly/ cotton fabric in an electric arc flash. While 100% cotton will not melt and drip, it burns hotter than poly/cotton fabrics and typically is heavier allowing it to burn longer and making it harder to extinguish.



CLOSED FRONT HI VIS SHIRT Indura® Ultra Soft® Flame Resistant

BS8012

Features

- Flame resistant Indura® Ultra Soft® fabrication
- Half closed button front placket
- Full gusset sleeve cuff
- 2 squared chest pockets with button down flaps
- Left pocket with pen division
- Reinforced, flame resistant components and trims
- 2 piece contrast coloured structured collar
- Navy colour is not Hi-Vis compliant

Fabric

- Indura® Ultra Soft® Flame Resistant Fabric (301)
88% Cotton/ 12% High Tenacity Nylon 237gsm

Sizes

- S - 6XL

Colours

- Orange/ Navy (TT05)



SUN PROTECTION



FLAME RESISTANT



INDUSTRIAL



HAZARD RISK CATEGORY



STATIC CONTROL



ARC THERMAL PERFORMANCE VALUE



HI-VIS 1906.4.2010



DAY TIME USE ONLY 4402.1.2011

ADD TAPE
TO THIS
PRODUCT
FOR HI-VIS
SAFETY



ADD TAPE
TO THIS
PRODUCT
FOR HI-VIS
SAFETY



HI VIS SHIRT Indura® Ultra Soft® Flame Resistant

BS8014

Features

- Flame resistant Indura® Ultra Soft® fabrication
- Full gusset sleeve cuff
- 2 rounded chest pockets with button down flaps
- Left pocket with pen division
- Reinforced, flame resistant components and trims
- 2 piece contrast coloured structured collar

Fabric

- Indura® Ultra Soft® Flame Resistant Fabric (341)
88% Cotton/ 12% High Tenacity Nylon 186gsm

Sizes

- S - 6XL

Colours

- Orange (BVE0)



SUN PROTECTION



FLAME RESISTANT



INDUSTRIAL



HAZARD RISK CATEGORY



STATIC CONTROL



ARC THERMAL PERFORMANCE VALUE



HI-VIS 1906.4.2010



DAY TIME USE ONLY 4402.1.2011

ADD TAPE
TO THIS
PRODUCT
FOR HI-VIS
SAFETY



ORIGINAL DRILL WORK PANT Indura® Ultra Soft® Flame Resistant

BP8010

Features

- Flame resistant Indura® Ultra Soft® fabrication
- Mobile phone pocket on right side
- 7 reinforced belt loops
- Single front pleats
- Back patch pockets
- Coin pocket in waistband
- YKK branded zip front fly

Fabric

- Indura® Ultra Soft® Flame Resistant Fabric (301)
88% Cotton/ 12% High Tenacity Nylon 237gsm

Sizes

- Regular 77-107

Colours

- Navy (BPCT)



SUN PROTECTION



FLAME RESISTANT



INDUSTRIAL



HAZARD RISK CATEGORY



STATIC CONTROL



ARC THERMAL PERFORMANCE VALUE

BISLEY FLAME RESISTANT FREQUENTLY ASKED QUESTIONS

• Do I need a Flame Resistant garment?

Every day, workers in the electrical maintenance, utilities, oil, gas, petrochemical and steel industries work in environments that may expose them to hazards that could cause severe or fatal burn injuries. In the event of a momentary electric arc, flash fire or molten metal splash exposure, non-flame resistant work clothes can ignite and will continue to burn even after the source of ignition has been removed. Untreated natural fabrics will continue to burn until the fabric is totally consumed, while non-flame resistant synthetic fabrics will burn with melting and dripping, causing severe contact burns to the skin.

The use of flame resistant clothing will provide thermal protection at the exposure area. After the source of the ignition is removed, flame resistant garments will self-extinguish, limiting the body burn percentage.

• What is Flame Resistant?

Flame resistance is the characteristic of a fabric that causes it to self-extinguish when the source of ignition is removed. The most commonly used test method is ASTM D6413 Standard Test Method for Flame Resistance of Textiles (Vertical Test). The vertical flame test is a test method with no pass/fail requirements. Industry established standards range from 4" to 6" (100 mm to 150 mm) maximum char lengths. It is very important for flame resistant fabrics to self-extinguish.

Fabrics that self-extinguish, after the source of ignition is removed, can dramatically reduce body burn percentage and increase the chance for survival.

• Inherent VS Treated

There are two main types of flame resistant fabric used to manufacture flame resistant clothing: fabric made from inherently flame resistant fibers or chemically treated fabrics. Inherent means that the flame resistant properties have always been a part of the fibers used in the fabric from the time they were made. Because flame-resistance is an intrinsic part of inherently flame resistant fibers, it is permanent, and cannot be washed out or worn out of the fiber no matter how the garment is used or laundered.

Chemically treated fabrics have a special mixture of chemicals added to a naturally flammable fabric, such as cotton. In the case of Indura® Ultra Soft®, the treatment is just as effective as an inherent fabric and also lasts the life of the garment.



HI VIS TAPED COVERALL Indura® Ultra Soft® Flame Resistant

BC8001

Features

- Flame resistant Indura® Ultra Soft® fabrication
- 3M Reflective taped 'Hoop' pattern around body
- Press stud front and sleeve cuff fastening
- Front right chest pocket with zippered opening
- Left front chest pocket with tool/ knife division
- Angled side pockets and side openings to body
- Back utility patch pocket and ruler/ phone pocket

Fabric

- Indura® Ultra Soft® Flame Resistant Fabric (301)
88% Cotton/ 12% High Tenacity Nylon 237gsm

Sizes

- Regular 77-107

Colours

- Orange/ Navy (TT05)



BISLEY FLAME RESISTANT CUSTOM MADE PRODUCT INFORMATION FACT SHEET

Bisley Workwear currently offers three Flame Resistant clothing solutions to suit your Protectivewear needs and requirements;

- 1** A complete stock service on Indura® Ultra Soft® Flame Resistant clothing, shown on pages 81-82 of this catalogue.
- 2** A full Custom Made Product using treated Flame Resistant fabric, made to the customer's specific requirements.
- 3** A full Custom Made Product using inherent Flame Resistant fabric, made to the customer's specific requirements.

BISLEY TREATED FLAME RESISTANT FABRIC

Similar in construction to Indura® Ultra Soft® fabric (88/11/1), the Bisley Treated Flame Resistant fabric can also be treated with the diverse selection of Bisley's Protectivewear solutions, including: Insect Protection, Anti-Bacterial, Heat Management and Waterproofing. At 250gsm, it achieves a Cal Rating of above 8 and HRC 2.

FABRIC CODE (Reference)	FABRIC COMPOSITION	ATPV (Req. Minimum ARC Rating)	COLOURS AVAILABLE
BISLEY CP-A250	88% Cotton/ 11% Polyamide/ 1% Carbon Filament (3/1 Twill)	250gsm ± 5%	All regular solid colours. Bright Orange & Bright Yellow to meet AS/NZS 1906.4:2010.

Cotton naturally contains a moisture level of around 26%. This is sufficient to prevent a fabric from charging static electricity in a natural way. With Bisley CP-A250, we've added a Carbon filament yarn every 0.8-0.9 cm in the weft direction of the fabric in order to prevent the fabric from charging, in case there are circumstances in which the natural moisture content becomes lower than the required 26%, thus rendering the fabric anti-static.

The Polyamide (Nylon) content in the fabric increased the strength and abrasion resistance of CP-A250. Due to the polyamide content, we have been able to create a lighter weight fabric with a durable strength. The fabric is treated with a THPC chemical flame retardant finish (known commonly to most as Proban®). This finish slightly reduces the overall strength of the fabric but will last for the life of the garment (50-70 recommended washes) if washed according to the care instructions noted on the garment.

The THPC finish, in combination with the CP-A250 fabric composition, has an Arc Rating of (ATPC) 8.3 Cal/cm², HRC II. The formaldehyde levels are neutralized in the production process and pass Okotex Class III (less than 300 PPM) during bulk production of the fabric.

**Bisley CP-A250 meets the following European and International Standards:
EN 11612, EN 11611, EN 340, EN 1149-3(5) and IEC 61482-2.**

BISLEY INHERENT FLAME RESISTANT FABRIC

Bisley Inherent Flame Resistant Fabric is spun quite differently to its Treated companion, giving the fabric a lighter hand-feel, and providing an impression to the user that they are wearing a light-weight garment. Achieving a Cal Rating of above 8 and HRC 2 at 240gsm, it can also be treated with the diverse selection of Bisley's Protectivewear solutions, including: Insect Protection, Anti-Bacterial, Heat Management and Waterproofing.

FABRIC CODE (Reference)	FABRIC COMPOSITION	ATPV (Req. Minimum ARC Rating)	COLOURS AVAILABLE
BISLEY PLA-A240	48% Protex/ 35% Lyocell/ 16% Aramid/ 1% Carbon Fibre (Inherently Flame Retardant)	240gsm ± 5%	All regular solid colours. Bright Orange & Bright Yellow to meet AS/NZS 1906.4:2010.

Incredibly strong in wet and dry conditions, Lyocell is a man made cellulosic fibre, replacing the cotton in the fabric. It is naturally anti-bacterial and can be washed and dry cleaned in both domestic and industrial environments. It's unique strength and abrasion resistance gives the finished fabric a soft hand feel and increased life performance throughout its life.

Lyocell is not flame retardant alone but, mixed with Protex® in the correct composition and Aramid for superior tear strength, becomes an inherent flame retardant fabric. Lyocell and Protex® are easily dyed to almost all colours, including Hi Vis Fluorescent yellow (to meet EN 471).

The flame retardant properties of Bisley PLA-A240 cannot be washed out and do not deteriorate during the lifespan of the fabric. Bisley PLA-A240 is strong, durable, and comfortable in 240gsm, reaching an Arc Rating of (ATPC) 8.1-8.4 Cal/cm², HRC II.

**Bisley PLA-A240 meets the following European and International Standards:
EN 11612, EN 11611, EN 340, EN 1149-3(5) and IEC 61482-2.
It also meets EN 471 (in Fluoro Yellow), EN 343-3 (when Waterproof laminated).**





CASUALWEAR
CASUALWEAR
CASUALWEAR



Bisley
CASUALWEAR

**NEW
PRODUCT**



**IN STOCK
OCT. 2011**

**IN STOCK
OCT. 2011**

COTTON POLO SHIRT Short Sleeve w/ Pocket

BK1089

Features

- Rib knit collar
- Left chest pocket with pen division
- 3 button front placket
- Comfort neck tape

Fabric

- 100% Cotton Pique Knit 210gsm

Sizes

- XS - 3XL

Colours

- Navy (BPCT), Black (BBLK)



OXFORD SHIRT Short Sleeve

BS1030

Features

- 2 button down pleated flap pockets with mitered corners
- Left chest pocket with pen division
- Centre back box pleat
- Sleeve cuff with button tab
- Oxford weave fabric
- 2 piece structured collar
- Contrast, marbelled finish buttons

Fabric

- 65% Polyester/ 35% Cotton Oxford 135gsm

Sizes

- S - 6XL (Blue)
- S - 3XL (Green, White)

Colours

- Blue (BCRU), Green (BLWR), White (BWHT)



MINI TWILL SHIRT Short Sleeve

BS1255

Features

- 2 inverted pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- 2 piece structured collar with button down points
- Contrast coloured buttons

Fabric

- 100% Cotton Preshrunk Mini Twill 155gsm

Sizes

- S - 3XL

Colours

- Stone (BCEM), Rust (BBKR)



CHAMBRAY SHIRT Short Sleeve

B71407

Features

- 2 rounded patch chest pockets with buttoned openings
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- 2 piece structured collar with button down points
- Contrast coloured buttons and stitching
- Classic chambray weave fabric

Fabric

- 100% Cotton Chambray 150gsm

Sizes

- XS - 6XL

Colours

- Blue (BWED)



**NEW
PRODUCT**



**IN STOCK
OCT. 2011**

METRO SHIRT
Short Sleeve

BS1031



Features

- 2 button down flap pockets with mitered corners
- Left chest pocket with pen division
- Double back pleats for increased shoulder movement
- 2 piece, reinforced structured collar
- Self colour, marbelled finish buttons

Fabric

- 65% Polyester/ 35% Cotton Yarn-Dyed Poplin 120gsm

Sizes

- S - 3XL

Colours

- Blue (BBYD)





OXFORD SHIRT Long Sleeve

BS6030



Features

- 2 button down pleated flap pockets with mitered corners
- Left chest pocket with pen division
- Centre back box pleat
- 2 button sleeve cuff with placket
- Oxford weave fabric
- 2 piece structured collar
- Contrast, marbelled finish buttons

Fabric

- 65% Polyester/ 35% Cotton Oxford 135gsm

Sizes

- S - 6XL (Blue, Green)
- S - 3XL (White Only)

Colours

- Blue (BCRU), Green (BLWR), White (BWHT)



MINI TWILL SHIRT Long Sleeve

BS6255



Features

- 2 inverted pleated pockets with button down flaps
- Left chest pocket with pen division
- Centre back box pleat with stitching detail
- 2 piece structured collar with button down points
- Buttoned, adjustable sleeve cuff
- Contrast coloured buttons

Fabric

- 100% Cotton Preshrunk Mini Twill 155gsm

Sizes

- S - 6XL

Colours

- Stone (BCEM), Rust (BBKR)



ALL YEAR ROUND.

Bisley Casualwear incorporates a range of high quality every-day garments with classic cuts and modern detailing. Practical features mean that your clothes work for you, and not the other way around.





CHAMBRAY SHIRT Long Sleeve

B76407

Features

- 2 rounded patch chest pockets with buttoned openings
- Left chest pocket with pen division
- Centre back box pleat with locker loop
- 2 piece structured collar with button down points
- Buttoned, adjustable sleeve cuff
- Contrast coloured buttons and stitching
- Classic chambray weave fabric

Fabric

- 100% Cotton Chambray 150gsm

Sizes

- XS - 6XL

Colours

- Blue (BWED)



**IN STOCK
OCT. 2011**

METRO SHIRT Long Sleeve

BS6031

Features

- 2 button down flap pockets with mitered corners
- Left chest pocket with pen division
- Double back pleats for increased shoulder movement
- Buttoned, adjustable sleeve cuff
- 2 piece, reinforced structured collar
- Self colour, marbelled finish buttons

Fabric

- 65% Polyester/ 35% Yarn-Dyed Cotton 120gsm

Sizes

- S - 3XL

Colours

- Blue (BBYD)



**IN STOCK
OCT. 2011**

**IN STOCK
OCT. 2011**

ADVENTURE SHIRT Cool Lightweight Long Sleeve

BS6145

Features

- Large, internal, vented upper back area
- 2 pleated chest pockets with touch-tape flaps
- Pen holder on both pockets
- Sunglasses hook near centre left pocket
- Roll-up sleeve tabs with buttons
- 2 piece structured collar
- Buttoned, adjustable sleeve cuff

Fabric

- 100% Cotton Preshrunk Drill 155gsm
- 100% Polyester Mesh Ventilation

Sizes

- S - 3XL

Colours

- Stone (BSAN), Light Blue (BBLB), Black (BBLK)



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NEW
ENGINEERED
FIT

IN STOCK
NOV. 2011

IN STOCK
NOV. 2011



CHINO PANT
Easy-Fit Flat Front

BP6092

Features

- Easy-fit adjustable waist
- Re-engineered flat front design
- Coin pocket concealed in waistband
- YKK branded zip front fly
- Single front pleats
- Back welt pockets with button opening
- 2 angled side pockets
- 8 reinforced belt loops

Fabric

- 100% Cotton Preshrunk Chino 240gsm

Sizes

- Regular 77-112

Colours

- Taupe (BCND), Black (BBLK), Navy (BTOE)





ROUGH RIDER STRETCH DENIM JEANS Straight Cut

BP6712

Features

- Stretch, industrial weight denim
- Regular fit leg and waist
- 5 pocket jean with 6 belt loops
- YKK branded zip front fly
- Reinforced riveted stress points
- Double stitched seams for increased durability
- Stone wash finish

Fabric

- 95% Cotton/ 5% Elastane 13.75oz Denim

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Blue (BTWB)



ROUGH RIDER MOLESKIN JEANS Straight Cut

BJ6018

Features

- Regular fit waist and straight cut leg
- 5 pocket jean with 6 belt loops
- YKK branded zip front fly
- Reinforced riveted stress points
- Double stitched seams for increased durability

Fabric

- 100% Cotton Moleskin 385gsm

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Navy (BTOE), Ecru (BFGY)



ROUGH RIDER DENIM JEANS Straight Cut

BP6050

Features

- Regular fit leg and waist
- 5 back patch jean pockets with 6 belt loops
- YKK branded zip front fly
- Reinforced riveted stress points
- Double stitched seams for increased durability
- Stone wash finish

Fabric

- 100% Cotton 13.75oz Denim

Sizes

- Regular 77-112, Stout 92-132, Long 74-94

Colours

- Blue (BTWB)



**IN STOCK
NOV. 2011**

**IN STOCK
NOV. 2011**

CHINO SHORT Easy-Fit Flat Front

BSH1092

Features

- Easy-fit adjustable waist
- Re-engineered flat front design
- Coin pocket concealed in waistband
- YKK branded zip front fly
- Single front pleats
- Back welt pockets with button opening
- 2 angled side pockets
- 8 reinforced belt loops

Fabric

- 100% Cotton Preshrunk Chino 240gsm

Sizes

- 77-112

Colours

- Taupe (BCND), Navy (BTOE), Black (BBLK)







NEW
ENGINEERED
FIT

IN STOCK
NOV. 2011



WOMEN'S STRETCH JEANS Straight Cut

BPL6712

Features

- Re-engineered fit with contoured hip shaping
- Stretch, industrial weight denim
- Regular fit leg and waist
- 5 pocket jean with 6 belt loops
- YKK branded zip front fly
- Reinforced riveted stress points
- Double stitched seams for increased durability
- Stone wash finish

Fabric

- 95% Cotton/ 5% Elastane 13.75oz Denim

Sizes

- 8 - 24

Colours

- Blue (BTWB)



NEW
ENGINEERED
FIT

IN STOCK
NOV. 2011



WOMEN'S CHAMBRAY SHIRT Short Sleeve

B71407L

Features

- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- 2 rounded patch chest pockets with buttoned openings
- Left chest pocket with pen division
- 2 piece structured collar with button down points
- Contrast coloured buttons and stitching
- Classic chambray weave fabric

Fabric

- 100% Cotton Chambray 150gsm

Sizes

- 8 - 24

Colours

- Blue (BWED)



NEW
ENGINEERED
FIT

IN STOCK
NOV. 2011



WOMEN'S CHAMBRAY SHIRT Long Sleeve

B76407L

Features

- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- 2 rounded patch chest pockets with buttoned openings
- Left chest pocket with pen division
- 2 piece structured collar with button down points
- Buttoned, adjustable sleeve cuff
- Contrast coloured buttons and stitching
- Classic chambray weave fabric

Fabric

- 100% Cotton Chambray 150gsm

Sizes

- 8 - 24

Colours

- Blue (BWED)





BU

BUSINESS
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POPLIN BUSINESS SHIRT
Short Sleeve w/ Pocket



BB1601

Features

- Single left chest pocket
- Sleeve cuff with buttoned tab
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Poplin 110gsm

Sizes

- 37 - 50cm

Colours

- White (BWHT), Light Blue (BPLB)



CROSS-DYED BUSINESS SHIRT
Short Sleeve w/ Pocket



BB1646

Features

- Single left chest pocket
- Sleeve cuff with buttoned tab
- Centre back box pleat for increased shoulder movement
- 2 piece structured collar with button-down points

Fabric

- 65% Polyester/ 35% Cotton Cross-Dyed Poplin 110gsm

Sizes

- 37 - 50cm

Colours

- Blue (BAMO)



POPLIN BUSINESS SHIRT
Long Sleeve w/ Pocket



BB6601

Features

- Single left chest pocket
- Adjustable sleeve cuff
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Poplin 110gsm

Sizes

- 37 - 50cm

Colours

- White (BWHT), Light Blue (BPLB), Light Green (BBCN), Black (BBLK), Dark Blue (BTRN)



CROSS-DYED BUSINESS SHIRT
Long Sleeve w/ Pocket



BB6646

Features

- Single left chest pocket
- Adjustable sleeve cuff
- Centre back box pleat for increased shoulder movement
- 2 piece structured collar with button-down points

Fabric

- 65% Polyester/ 35% Cotton Cross-Dyed Poplin 110gsm

Sizes

- 37 - 50cm

Colours

- Blue (BAMO)



**NEW
ENGINEERED
FIT**



**IN STOCK
OCT. 2011**

YARN-DYED CHECK BUSINESS SHIRT Long Sleeve w/ Pocket



BB6142

Features

- 2 button down flap pockets
- Left chest pocket with pen division
- Centre back box pleat for increased shoulder movement
- 2 piece, reinforced structured collar
- Self colour, marbled finish buttons

Fabric

- 65% Polyester/ 35% Cotton Yarn-Dyed Check Poplin 110gsm

Sizes

- 37 - 50cm

Colours

- White (CWHT)

**NEW
ENGINEERED
FIT**



**IN STOCK
NOV. 2011**

**IN STOCK
NOV. 2011**

DRESS TROUSER Easy-Fit Flat Front



BP6286

Features

- Easy-fit adjustable waist
- Coin pocket in waistband
- YKK branded zip front fly
- Single front pleats
- Back welt pockets with button opening
- 2 angled side pockets

Fabric

- 65% Polyester/ 35% Viscose 250gsm

Sizes

- Regular 77-112

Colours

- Charcoal (BCCG), Black (BBLK), Navy (BTOE)





**NEW
ENGINEERED
FIT**

**IN STOCK
NOV. 2011**



WOMEN'S POPLIN BUSINESS SHIRT Short Sleeve



BL1601

Features

- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Poplin 110gsm

Sizes

- 8 - 24

Colours

- Blue (BPLB)



WOMEN'S CROSS-DYED SHIRT

Short Sleeve

BL1646

Features

- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Cross-Dyed Poplin 110gsm

Sizes

- 8 - 24

Colours

- Blue (BWED)



WOMEN'S POPLIN BUSINESS SHIRT

Long Sleeve

BL6601

Features

- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- Adjustable sleeve cuff
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Poplin 110gsm

Sizes

- 8 - 24

Colours

- White (BWHT), Light Blue (BPLB)



WOMEN'S CROSS-DYED SHIRT

Long Sleeve

BL6646

Features

- Re-engineered sleeve fit
- Panelled front with bust and waist shaping
- Adjustable sleeve cuff
- Back pleats for increased shoulder movement
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Cross-Dyed Poplin 110gsm

Sizes

- 8 - 24

Colours

- Blue (BWED)



WOMEN'S YARN-DYED CHECK SHIRT

3/4 Sleeve

BL6142

Features

- Re-engineered sleeve fit
- Darted front and back waist shaping
- 3/4 length sleeve with split cuff
- 2 piece structured collar

Fabric

- 65% Polyester/ 35% Cotton Yarn-Dyed Check Poplin 110gsm

Sizes

- 8 - 24

Colours

- White (CWHT)



SPONSORSHIP
SUPPORTING THE KELLY RACING TEAM



Bisley Workwear will provide the official workwear for Kelly Racing V8 Supercars for the next three seasons. The Bisley logo will grace the windscreen banner of Jack Daniel's two Racing V8 Supercars, driven by brothers Todd and Rick Kelly.

Kelly Racing was established in 2009 following a merger with V8 stalwart Larry Perkins aimed at producing a champion four-car operation. The birth of the new racing brand saw brothers Rick and Todd teaming up for the first time as lead drivers and directors. Now based at a state of the art facility at Braeside in the outskirts of Melbourne, Kelly Racing has already established itself as a leading player in V8 Supercar racing.

Kelly Racing is entirely self-sufficient and is the only team to manage all 16 key race team functions in-house. This independence is geared to ensuring long-term viability, efficiency and racing success.



David Gazal, Bisley Workwear's Executive Director, believes V8 Supercars provides an excellent platform for his brand to increase visibility and to further establish its profile in the Industrial, Protective and Workwear Apparel sectors, as many existing and potential customers are fans of V8 motor sport. David is particularly keen on Kelly Racing and Jack Daniel's as a racing brand that strikes the right note for Bisley's products:

"Rick Kelly and his team have impressed us greatly with their professionalism, energy, passion and willingness to work with us to develop new business. For us, this is just the start of something big in our growing relationship with the dynamic Kelly Racing operation." – David Gazal

Rick Kelly added that Bisley Workwear represents an important and exciting partnership for Kelly Racing: "The moment I walked into the Gazal Head Office in Sydney and met the Executive Team I knew this would be a great fit. This was a 'must have' association for our race team."

Competing in only its third season, Jack Daniel's Racing has already notched up a win and several podiums in 2011. Teaming up with Bisley Workwear has already paid dividends for the energetic Kelly brothers.

SPONSORSHIP SUPPORTING THE SIEDERS RACING TEAM



The Sieders Racing Team have been campaigning entries in the Development V8 Supercar Series since 2006, when family member Colin Sieders headed the team's single-car entry, doing so as the first ever V8 Supercar Driver in history to compete with a permanent physical disability.

Following from a year as Ford Performance Racing's Test and Development Driver, younger brother David Sieders joined a year later to expand the team to a two-car team.

Bisley Workwear began sponsoring the Sieders Racing Team from late 2010, enabling Bisley Workwear to cover all categories of racing at each of the V8 Supercar events.

The core demographic, that buy Bisley Workwear products, strongly identify with motor racing, in particular the V8 Supercar Series and V8 Utes. The Sieders relationship enables Bisley Workwear to have a strong presence in the Ute Category, with David Sieders named Rookie of the Year in 2010, as well as having a fully-branded V8 Fujitsu series car driven by Colin Sieders.

With a move toward additional support for V8 Supercar events, Bisley Workwear customers can expect to see more fully-branded cars at each race event with maximum track exposure.

ADDITIONS & AMENDMENTS CHANGES FROM VOLUME 6 TO THIS CURRENT CATALOGUE

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THANK YOU

To the wonderful teams at Brooker Engineering and Mirvac for allowing Scott Cam and the Bisley team safely onto site for all of our catalogue action shots.

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BC6009T 2/T HI VIS HEAVY-DUTY ZIP COVERALL	53	BP6050 ROUGH RIDER DENIM JEAN	92	BS6895 2/T HI VIS COOL L/W DRILL SHIRT	39	VRP6007 INSECT PROTECTION DRILL PANT	72
BC6011 2/T HI VIS HEAVY-DUTY ZIP COVERALL	51	BP6050T 3M TAPED ROUGH RIDER DENIM JEAN	49	BS6896 3M COOL L/W 2/T GUSSET CUFF HI VIS SHIRT	45	VRP6090 INSECT PROTECTION CHINO PANT	72
BC607T8 3M TAPED HI VIS COVERALL	54	BP6092 EASY-FIT CHINO PANT	91	BS6897 3M COOL L/W GUSSET HI VIS SHIRT	47	VRP6999 INSECT PROTECTION COOL L/W UTILITY PANT	72
BC6357 2/T HI VIS COVERALL REGULAR	51	BP6123D EASY-FIT PERMANENT PRESS PANT	19	BS8012 INDURA FR CLOSED FRONT SHIRT	81	VRPC6007 INSECT PROTECTION 8 POCKET CARGO PANT	72
BC6357TW 3M TAPED 2/T HI VIS COVERALL	52	BP6286 EASY-FIT DRESS TROUSER	98	BS8014 INDURA FR SHIRT	81	VRS6140 INSECT PROTECTION FISHING SHIRT	71
BC6718 LIGHTWEIGHT HI VIS COVERALL	52	BP6712 ROUGH RIDER DENIM STRETCH JEAN	92	BSC1433 CLOSED FRONT COTTON DRILL SHIRT	11	VRS6255 INSECT PROTECTION MINI TWILL SHIRT	70
BC6718TW 3M 2/T HI VIS NYLON STUD COVERALL	54	BP6899 COOL LIGHTWEIGHT UTILITY PANT	19	BSC6267 CLOSED FRONT 2/T HI VIS SHIRT	40	VRS6267 INSECT PROTECTION 2/T HI VIS DRILL SHIRT	69
BC6719TW 3M TAPED 2/T HI VIS L/W COVERALL	53	BP6999 COOL LIGHTWEIGHT UTILITY PANT	18	BSC6433 CLOSED FRONT DRILL SHIRT	14	VRS6433 INSECT PROTECTION DRILL SHIRT	69
BC8001 INDURA 3M TAPED FR HI VIS COVERALL	82	BP8010 INDURA FR PANT	81	BSC6433 BVE0 CLOSED FRONT HI VIS DRILL SHIRT	42	VRS6895 INSECT PROTECTION HI VIS COOL L/W SHIRT	69
BJ6018 ROUGH RIDER MOLESKIN JEAN	92	BPC6007 8 POCKET CARGO PANT	18	BSC6679G GUSSET CUFF CARGO DRILL SHIRT	14	VRS76407 INSECT PROTECTION CHAMBRAY SHIRT	70
BJ6059 2/T HI VIS SOFT SHELL JACKET	55	BPC6007T 3M TAPED 8 POCKET CARGO PANT	49	BSC6896 3M COOL L/W 2/T GUSSET HI VIS SHIRT	45	VRSL6433 INSECT PROTECTION WOMEN'S DRILL SHIRT	75
BJ6059T 3M 2/T HI VIS SOFT SHELL JACKET	55	BPL6007 WOMEN'S DRILL WORK PANT	25	BSC7042T KEVLAR 3M COOL L/W 2/T HI VIS SHIRT	45	VRSX7205 COOL LIGHTWEIGHT UTILITY SHORT	75
BJ6060 SOFT SHELL JACKET	17	BPL6007T 3M TAPED WOMEN'S DRILL WORK PANT	59	BSH1007 WORK SHORT	20		
BJ6731 3M TAPED 2/T HI VIS BOMBER JACKET	56	BPL6712 WOMEN'S STRETCH DENIM JEAN	94	BSH1092 EASY-FIT CHINO SHORT	92		
BK0345 HI VIS VEST	58	BPU6110 RAZAR UTILITY PANT	27	BSH1123D EASY-FIT PERMANENT PRESS SHORT	21		
BK1089 COTTON POLO W/ POCKET	87	BS1030 OXFORD SHIRT	87	BSH1256 SIDE TAB SHORT	21		
BK1234 2/T HI VIS POLO	41	BS1031 METRO SHIRT	88	BSH1828 CAMO SHORT	22		
BK1290 POLO SHIRT	12	BS1255 MINI TWILL SHIRT	87	BSH1999 COOL LIGHTWEIGHT UTILITY SHORT	20		
BK6234 2/T HI VIS POLO	41	BS1340 2/T HI VIS L/W DRILL SHIRT	39	BSHC1007 8 POCKET CARGO SHORT	20		
BK6353 2/T HI VIS JUMPER	48	BS1433 ORIGINAL COTTON DRILL SHIRT	11	BSHL1999 WOMEN'S COOL LIGHTWEIGHT UTILITY SHORT	25		
BK6455 KNIT JUMPER	16	BS1526 PERMANENT PRESS SHIRT	11	BSHRB1007 RUGBY SHORT	20		
BK6709 DRILL JACKET	16	BS1893 COOL LIGHTWEIGHT DRILL SHIRT	11	BSHU1110 RAZAR UTILITY SHORT	27		
BK6710 2/T HI VIS DRILL JACKET	55	BS1895 2/T HI VIS COOL L/W DRILL SHIRT	39	BT0347 TAPED HI VIS VEST	58		
BK6710T 3M TAPED 2/T HI VIS DRILL JACKET	56	BS6030 OXFORD SHIRT	89	BT6433G 3M TAPED GUSSET CUFF DRILL SHIRT	48		

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LISTING BY AUSTRALIAN OR INTERNATIONAL STANDARD

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BC6357 2/T HI VIS COVERALL REGULAR	51	BK6710 2/T HI VIS DRILL JACKET	55	BS6340 2/T HI VIS L/W DRILL SHIRT	39	VRC6718 INSECT PROTECTION L/W COVERALL	74
BC6718 LIGHTWEIGHT HI VIS COVERALL	52	BK6889 2/T HI VIS 1/4 ZIP FLEECE JACKET	48	BS6894 GUSSET CUFF COOL L/W SHIRT	42	VRC6720 INSECT PROTECTION 2/T COVERALL	74
BJ6059 2/T HI VIS SOFT SHELL JACKET	55	BL6267 WOMEN'S 2/T HI VIS DRILL SHIRT	59	BS6895 2/T HI VIS COOL L/W DRILL SHIRT	39	VRS6267 INSECT PROTECTION 2/T HI VIS DRILL SHIRT	69
BK0345 HI VIS VEST	58	BS1340 2/T HI VIS L/W DRILL SHIRT	39	BS8012 INDURA FR CLOSED FRONT SHIRT	81	VRS6895 INSECT PROTECTION HI VIS COOL L/W SHIRT	69
BK1234 2/T HI VIS POLO	41	BS1895 2/T HI VIS COOL L/W DRILL SHIRT	39	BS8014 INDURA FR SHIRT	81		
BK6234 2/T HI VIS POLO	41	BS6267 2/T HI VIS DRILL SHIRT	40	BSC6267 CLOSED FRONT 2/T HI VIS SHIRT	40		

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BC6009T 3M TAPED GUSSET CUFF DRILL SHIRT	53	BJ6731 3M TAPED 2/T HI VIS BOMBER JACKET	56	BS6339T 3M TAPED HI VIS DRILL SHIRT	46	BT6458 3M TAPED 2/T HI VIS SHIRT	44
BC60778 3M TAPED HI VIS COVERALL	54	BK6710T 3M TAPED 2/T HI VIS DRILL JACKET	56	BS6896 3M COOL L/W 2/T GUSSET CUFF HI VIS SHIRT	45	BT6482 3M TAPED HI VIS DRILL SHIRT	46
BC6357TW 3M TAPED 2/T HI VIS COVERALL	52	BK6975 5-IN-1 JACKET	57	BS6897 3M COOL L/W GUSSET HI VIS SHIRT	47	BTC6456 3M CLOSED FRONT 2/T HI VIS SHIRT	44
BC6718TW 3M 2/T HI VIS NYLON STUD COVERALL	54	BL6896 WOMEN'S 3M 2/T COOL L/W SHIRT	59	BSC6896 3M COOL L/W 2/T GUSSET HI VIS SHIRT	45	BTC6482 3M CLOSED FRONT HI VIS DRILL SHIRT	47
BC6719TW 3M TAPED 2/T HI VIS L/W COVERALL	53	BLT6456 WOMEN'S 3M 2/T HI VIS DRILL SHIRT	59	BSC7042T KEVLAR 3M COOL L/W 2/T HI VIS SHIRT	45		
BC8001 INDURA 3M TAPED FR HI VIS COVERALL	82	BS6156T 3M X TAPED COOL L/W HI VIS SHIRT	46	BT0347 TAPED HI VIS VEST	58		
BJ6059T 3M 2/T HI VIS SOFT SHELL JACKET	55	BS6267T 3M TAPED 2/T HI VIS SHIRT	44	BT6456 3M TAPED 2/T HI VIS SHIRT	44		

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HRC 2



BS8012 INDURA FR CLOSED FRONT SHIRT	81	BC8001 INDURA 3M TAPED FR HI VIS COVERALL	82
BP8010 INDURA FR PANT	81		

NFPA 70E

HRC 2



BS8014 INDURA FR SHIRT	81
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BS8012 INDURA FR CLOSED FRONT SHIRT	81	BP8010 INDURA FR PANT	81
BS8014 INDURA FR SHIRT	81	BC8001 INDURA 3M TAPED FR HI VIS COVERALL	82

SIZING
SIZE CHARTS

SHIRTS & JACKETS (Jackets are intended to be worn over shirts) MENS

Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	8XL
To fit neck size (cm)	36	37/38	39/40	41/42	43/44	46	48	50	52	54	56	132
To fit chest size (cm)	85	90	95	100	105	110	115	120	125	130	135	140
To fit chest size (inches)	34	36	38	40	42	44	46	48	50	52	54	56

SHORTS MENS

Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	8XL
To fit waist size (cm)	77	82	87	92	97	102	107	112	117	122	127	132
To fit waist size (inches)	30	32	34	36	38	40	42	44	46	48	50	52

PANTS: Regular MENS

To fit waist size (cm)	77	82	87	92	97	102	107	112				
To fit waist size (inches)	30	32	34	36	38	40	42	44				
Inner leg length (cm)	81	82	82	83	83	84	84	85				

OVERALLS: Regular MENS

To fit waist size (cm)	77	82	87	92	97	102	107	112	117	122	127	132
Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	8XL
To fit chest size (cm)	85	90	95	100	105	110	115	120	125	130	135	140
To fit waist size (inches)	30	32	34	36	38	40	42	44	46	48	50	52
To fit chest size (inches)	34	36	38	40	42	44	46	48	50	52	54	56
Imperial size	3R	4R	5R	6R	7R	8R	9R	10R	11R	12R	13R	14R
NZ size	3R	4R	5R	6R	7R	8R	9R	10R	11R	12R	13R	14R
Bisley internal size code	3	4	5	6	7	8	9	10	15	16	17	18
Inner leg length (cm)	81	81	82	83	84	85	86	87	87	87	87	87

PANTS: Stout MENS

To fit waist size (cm)	87	92	97	102	107	112	117	122	127	132	
To fit waist size (inches)	34	36	38	40	42	44	46	48	50	52	
Inner leg length (cm)	78	79	79	80	80	81	81	82	82	83	

OVERALLS: Stout MENS

To fit waist size (cm)	87	92	97	102	107	112	117	122	127	132	
Size	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	8XL	
To fit chest size (cm)	95	100	105	110	115	120	125	130	135	140	
To fit waist size (inches)	34	36	38	40	42	44	46	48	50	52	
To fit chest size (inches)	38	40	42	44	46	48	50	52	54	56	
Imperial size	3.25S	4.25S	5.25S	6.25S	7.25S	8.25S	9.25S	10.25S	11.25S	12.25S	
NZ size	5S	6S	7S	8S	9S	10S	11S	12S	13S	14S	
Bisley internal size code	21	22	23	24	25	26	11	12	13	14	
Inner leg length (cm)	78	79	80	81	82	83	83	83	83	83	

111 Sizes provided here are approximate measurements and should be used as a guide only.
Actual product measurements will vary according to the type of product and the fit.

SIZING

SIZE CHARTS & HOW TO MEASURE

MEN'S MEASUREMENTS

1. Measure around the neck where the top of the shirt collar would sit.
2. Standing naturally, measure around the fullest part of the chest and shoulder, under the arms with your arms at resting position.
3. Measure over undergarments at the natural waistline (usually approx. 1 cm below the navel).
4. Measure from crotch to floor, with shoes.

WOMEN'S MEASUREMENTS

1. Measure around the fullest part of the bust and shoulder, under the arms with your arms at resting position.
2. Measure over undergarments at the natural waistline (usually approx. 1 cm below the navel).
3. Measure over undergarments at hips (usually approx. 1 cm below the navel).
4. Measure from crotch to floor, with shoes.

PANTS: Long

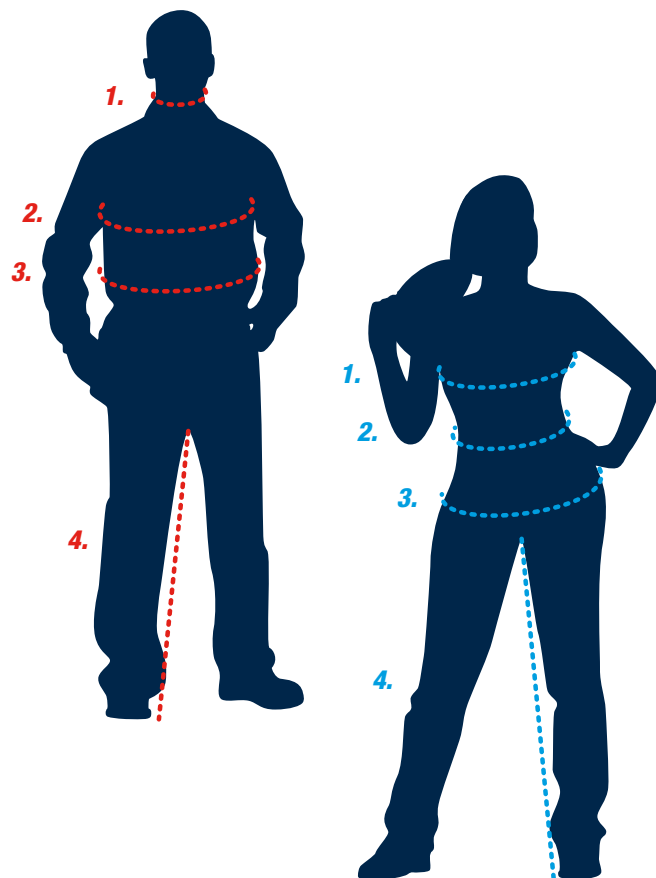
MENS

To fit waist size (cm)	74	79	84	89	94
To fit waist size (inches)	29	31	33	35	37
Inner leg length (cm)	83	84	86	87	88

OVERALLS: Long

MENS

To fit waist size (cm)	74	79	84	89	94
Size	XS	S	M	L	XL
To fit chest size (cm)	85	90	95	100	105
To fit waist size (inches)	30	32	34	36	38
To fit chest size (inches)	34	36	38	40	42
Imperial size	3.5L	4.5L	5.5L	6.5L	7.5L
NZ size	3L	4L	5L	6L	7L
Bisley internal size code	32	33	34	35	36
Inner leg length (cm)	87	87	87	87	88



KNITWEAR & POLO'S

MENS

Size	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	8XL
To fit chest size (cm)	85	90	95	100	105	110	115	120	125	130	135	140
To fit chest size (inches)	34	36	38	40	42	44	46	48	50	52	54	56

SHIRTS

WOMENS

Size	6	8	10	12	14	16	18	20	22	24	26	28
Size (Women's)	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL	7XL	8XL
To fit bust size (cm)	92	97	102	107	112	117	122	127	132	137	142	147
To fit waist size (cm)	85	90	95	100	105	110	115	120	125	130	135	140
To fit hip size (cm)	92	97	102	107	112	117	122	127	132	137	142	147

SHORTS

WOMENS

Size	6	8	10	12	14	16	18	20	22	24	26	28
To fit waist size (cm)	70	75	80	85	90	95	100	105	110	115	120	125
To fit hip size (cm)	85	90	95	100	105	110	115	120	125	130	135	140
Inner leg length (cm)	24	24	25	25	25	25	25	25	25	25	25	26

PANTS

WOMENS

Size	6	8	10	12	14	16	18	20	22	24	26	28
To fit waist size (cm)	70	75	80	85	90	95	100	105	110	115	120	125
To fit hip size (cm)	85	90	95	100	105	110	115	120	125	130	135	140
Inner leg length (cm)	86	86	86	86	86	86	86	86	86	86	86	86

Sizes provided here are approximate measurements and should be used as a guide only. Actual product measurements will vary according to the type of product and the fit.

CUSTOMER SUPPORT DISTRIBUTOR SUPPORT INFORMATION

Bisley Workwear has established an extensive distributor network throughout Australia, New Zealand, Papua New Guinea and other international locations. Please be aware that Bisley Workwear does not sell products directly to consumers and will always refer you to our valued distributor network list which is also available on our website.

CUSTOMER SERVICE CONTACT INFORMATION

AUSTRALIA

P/ 1300 BISLEY (1300 247 539)

F/ (02) 9316 4790

E/ bisley@gazal.com.au

NEW ZEALAND

P/ 0800 142 722

F/ (09) 921 0093

E/ bisley@gazal.co.nz

WESTERN AUSTRALIA

P/ (08) 9358 5200

F/ (08) 9258 7828

E/ bisleywa@gazal.com.au

QUALITY GUARANTEE

Bisley Workwear garments are sourced, manufactured and tested by independent laboratories, to Australian Standards which ensure consistency of product and workmanship. Each Bisley Workwear garment is labelled with a barcode and identifying order numbers (to meet AS/NZS 4602.1:2011) so we can quickly trace the production processes used to manufacture your product, identify the issue and resolve it immediately.

This exemplary quality control process allows us to replace any garment which does not meet your quality expectations once you return it to us for inspection.

CORPORATE IDENTIFICATION

The Bisley Workwear Product team can help you develop a corporate identity that sets you apart from the rest. We can monogram, embroider, heat transfer or screen print your company logo onto almost any piece of Bisley Workwear clothing. Contact our Customer Service team or your local Sales Representative for further information.

Corporate identification may also entitle you to claim a tax deduction for your business. The Bisley Workwear Product team can provide you with information to ensure tax deductability on your wardrobe.

BACK ORDERS

Stock service goods will be kept on back order at the customer's request.

MINIMUM ORDERS

The minimum wholesale order value is AUD\$150.00 (NZ\$150.00), otherwise a surcharge of AUD\$15.00 (NZ\$15.00) will be automatically applied to your order.

CUSTOMER SERVICE HOURS

Sydney, Australia (8.15am - 5.00pm),

NZ (8.00am - 4.30pm), WA (8.00am - 4.00pm)

PRIORITY DELIVERY

For urgent deliveries, Bisley Workwear can provide a priority service where freight charges are calculated by size, weight and speed of service required. Any additional charges are indicated on your order confirmation.

RETURNING PRODUCT

For all distributor initiated returns (where the customer has made an ordering mistake), a claim must be made within seven (7) days from receipt of the goods. An AUD\$20.00 (NZ\$10.00) handling fee will apply. Goods will only be accepted if they are in their original packaging and condition, free of any markings and damage. The customer will be required to pay for the freight back to the Bisley Workwear warehouse from which the goods were dispatched (Sydney/ Perth or Auckland). The original invoice number must be supplied before any claim can be processed.

WE WILL NOT ACCEPT THE RETURN OF GOODS IF

- Goods are damaged in the washing machine or dryer due to care instructions having not been followed correctly
- Goods suffering from normal wear and tear
- Goods that have been shop soiled or have discoloured due to lengthy periods of time in the store
- Goods that are discontinued products
- Goods that have had a customer-approved value-add, including embroidery, printing or custom taping

WE WILL CONSIDER CLAIMS FOR

- Goods damaged or lost in transit
- Goods that are faulty or defective as a result of faulty workmanship or materials

A Returns Authorisation Number (R.A.N.) must be obtained by contacting the Bisley Workwear Customer Service team who will explain the full returns process. Any goods sent without a R.A.N. will be returned to the customer at their cost. Bisley Workwear will accept freight charges on returned goods provided the return has been duly authorised by a company representative and the goods are returned via the carrier nominated by Bisley Workwear.